

LIGNITE/LIGNOSULFONATE

		Da	ate: May	17, 1983
Prepared By:	Bill Anderson		Tech	. Serv. Engr.
	600 Guaranty Bank F		(Titl	
	Corpus Christi, Tex	cas 78475		512/882-7487
	(Address)			(Phone)
	LOCAL BARON	D PERSONN	EL	,
	Tanana		Address	Phone
				ı
Engineer	To be assigned			
Dist. Engr.	Wayne Shepherd	<u>Bee</u>	ville, Texas	512/358-5280
Dist. Mgr.	Rick Kidd	Cor	pus Christi. Texa	as 512/882-7487
Baroid Service	Center nearest to well:			
	Beeville, Texas		Phone No.	512/358-5280
This store has:				
Bulk Ba	roid		Radio Communicat	ion
Complet	e Stock Sack Materials		Liquid Oil Mud	
	on Treating Chemicals y Service '		Solids Control E Logging Services	
heliver	y Service		Logging Services	•
				
*****************	And the second s			
		Prepared 1	For:	
			United States Fed	
ı				etroleum Engineer Inc.
			Attention: J. R. P. O. Drawer 200	Fischer
				3162-0200
		Field	Lackland AFB	Well Lackland #1
	·	County _	Bexar	State Texas

UNITED STATES FEDERAL GOVERNMENT C/O R. W. DIRKS PETROLEUM ENGINEER INC. LACKLAND #1 BEXAR COUNTY, TEXAS

PROGNOSIS

OBJECTIVE

The operator proposes to drill to a total depth of 4200' to test for production. Location is on Lackland Airforce Base, Bexar County, Texas.

GEOLOGICAL CONTROL

This mud program is based on the following wells:

Coastal States - Loessberg #1
Pagenkopf - Blum #1

General Crude - Rogers Ranch #1

General Crude - Talley #1

RECOMMENDED MUD TYPE

0-1100' Native Spud Mud, AQUAGEL, lime, water.

1100-2000' Native Mud: AQUAGEL, BARAFOS, CON DET.

2000-4200' Lignite/Lignosulfonate: Q-BROXIN, CARBONOX, Caustic Soda, Barite, water.

RECOMMENDED EQUIPMENT

0-1100' Rig Shaker/Desander/Desilter.

1100-4200' Baroid Double Deck Shaker/Desander-Desilter as

required/Degasser.

CASING DESIGN

Depth		Hole Size	Casing Size	Est. Fracture Gradient @ Casing Seat
1100'		14-3/4"	10-3/4"	13.2 ppg
4200'	;	9-7/8"	7"	

-2-

DRILLING PRECAUTIONS

Abnormal Pressure - Your proposed well anticipates encountering minimal abnormal pressure. In this case, abnormal pressure is defined as any pressure that exceeds 0.465 psi/foot (8.9 lbs/gal). A maximum anticipated mud weight of 9.2-9.4 ppg is expected at total depth.

It is recommended that trip gas, connection gas and total gas should be carefully monitored. "Drilling breaks" should be properly checked, especially for increase in differential chlorides or gas-cut mud.

Avoid excessive swabbing while tripping, keep hole full at all times and check for well flowing as conditions warrant.

Lost Circulation - If seepage is encountered, we recommend mixing 3-4#/barrel fine mica. For severe lost circulation, if reducing mud weight is not possible, we recommend using a DIASEAL M squeeze.

Stuck Pipe - Stuck pipe is usually the result of "differential stick-ing". The term differential sticking refers to a stuck pipe condition that occurs when the drill string comes into contact with a permeable formation and is then held in place by the differential existing between the mud column and the formation.

It is important to note that the mud density does not have to be high for differential sticking to occur. This phenomena can occur with mud densities ranging from 10.0 lbs/gal. to 18.0 lbs/gal. The hydrostatic pressure of the mud has only to be significantly higher than the formation and the mud contain enough solids to form a wall cake.

Since differential sticking intensifies exponentially with time, it is important that proper remedial action be taken immediately after the pipe becomes wall stuck. Remedial action involves (1) estimation of free point, and (2) spotting a fluid to relieve the condition. We recommend EZ-SPOT.

Lubrication - Historically, the addition of Diesel Oil to drilling fluids has been credited with benefits such as (1) increased penetration rates, (2) reduced torque and drag, (3) reduced bit balling, and (4) prolonged bit life. Recent field and laboratory data indicates that the Baroid product TORQ-TRIM II fulfills these benefits and at the same time, eliminates concerns dictated by ecological and/or geological concerns. The usual concentration of this nontoxic, nonpolluting, biodegradable additive is 3-6 lbs/bbl.

United States Federal Government c/o R. W. Dirks Petroleum Engineer Inc. Lackland #1 Bexar County, Texas Prognosis (cont'd.)

-3-

Recently Baroid introduced a new lubricant to its product line. LUBRA-BEADS is a plastic sphere lubricant that offers an option to TORQ-TRIM II. It provides effective lubrication with advantages such as: no pollution hazard, reduction or elimination of bit balling, and improved filtration control. LUBRA-BEADS has proven successful in effectively reducing torque and/or drag, especially in sensitive environmental or geographical areas. Problems associated with torque and/or drag can be avoided by maintaining a LUBRA-BEADS concentration of 4-8 lbs/bbl.

Sloughing Shale - If encountered, we recommend increasing viscosity first to help clean hole. It might also be necessary to increase mud weight and lower filtration rate. SOLTEX may also aid to prevent hole sloughing in water base muds.

RECOMMENDED MUD PROGRAM

N

NL Baroid/NL Industries, Inc.

_		ed States F R. W. Dirks			Inc.	N	fay 17, 1983
Company Well Name and Number		Lackla				D016	apth4200 '
Location	·	Lackland	AFB	_County	Bexar	State	W
Casing: Surf.		10-3/4"	@ 1100 '	_ Inter	9-7/8" Bit	Prod	7" @ T.D.
		DED MUD PROP VISCOSITY SEC.	PERTIES FILTRAT	re 		TREA	ATMENT
0-1100) '	9.0-9.2	34-40	N.C.	Native Mud:	AQUAGEL,	, lime, water.
1100-2000) '	9.0-9.2	34-40	10-25	Native Mud:	: AQUAGEL,	, BARAFOS, CON DET.
2000-3000	o '	9.0-9.2	34-40	8-10			ce: Begin additions K and Caustic Soda.
3000-3500	o '	9.2-9.4	36-42	6-8			
3500-4200	o '	9.2-9.4*	36-42	5-6			

Estimated cost for mud materials: \$5,500 - \$6,000 (See Cost Estimate)

Recommended Program Based Upon

See Prognosis

The above recommendations are statements of opinion only, and are made without any warranty of any kind as to performance and without assumption of any liability by N L Industries, Inc., or its agents.

^{*}Adjust mud weights as hole conditions dictate.

UNITED STATES FEDERAL GOVERNMENT C/O R. W. DIRKS PETROLEUM ENGINEER INC. LACKLAND #1 BEXAR COUNTY, TEXAS

DEPTH INTERVAL DISCUSSION

0-1100'

A simple AQUAGEL/water mud is satisfactory for drilling the surface hole. Should solids removal be a problem, lime may be added to flocculate the system to provide additional carrying capacity. Desanders/desilters should be operable and fully utilized throughout this interval.

1100-2000

Use a native mud supplemented with AQUAGEL. The AQUAGEL should be added at the rate of 2-3 sacks per 100' of new hole drilled and will promote good hole cleaning and wellbore stabilization. CON DET will provide lubricity and 'rock wetability' as an aid toward achieving maximum penetration rates. BARAFOS will provide additional rheological control.

2000-4200

Begin treatment with Caustic Soda, Q-BROXIN and CARBONOX. Q-BROXIN (a lignosulfonate) is the most versatile and effective organic thinner available. This versatility stems from the ability of Q-BROXIN to function in the medium pH range in the presence of electrolytes. Its use is not, however, restricted to fluids containing electrolytes. CARBONOX is a partially refined lignite which is used for general thinning and filtration control. This material has excellent temperature stability. Good Bentonite content should be maintained throughout this interval.

UNITED STATES FEDERAL GOVERNMENT C/O R. W. DIRKS PETROLEUM ENGINEER INC. LACKLAND #1 BEXAR COUNTY, TEXAS

COST ESTIMATE

···			CUMULATIVE COST
<u>0-1100</u> *			
Hole Size: 14-3/4"			
Estimated Pit Volume: Estimated Days to Drill: Estimated Volume: Estimated Initial Cost:	250 bbls. 2 475 bbls.	\$ 500.00	\$ 500.00
1100-2000'			
Casing: 10-3/4" @ 1100' Hole Size: 9-7/8"			,
Estimated Days to Drill: Estimated Volume: Estimated Maintenance Cost: Barite (Slugs):	2 445 bbls.	\$ 700.00 \$ 200.00	
Estimated Interval Cost:		\$ 900.00	\$1,400.00
2000-4200*			
Casing: 10-3/4" @ 1100' Hole Size: 9-7/8"			
Estimated Days to Drill: Estimated Volume: Estimated Maintenance Cost: Barite (Slugs):	6 650 bbls.	\$3,000.00 \$ 600.00	
Estimated Interval Cost:		\$3,600.00	\$5,000.00
Estimated Sales Tax:		\$ 250.00	\$5,250.00
Estimated Drayage:		\$ 400.00	\$5,650.00
TOTAL ESTIMATED DAYS TO DRILL:	<u>10±</u>		
	AT (TO 00		

\$5,650.00

TOTAL ESTIMATED MUD COST:



WELL DATA SHEET

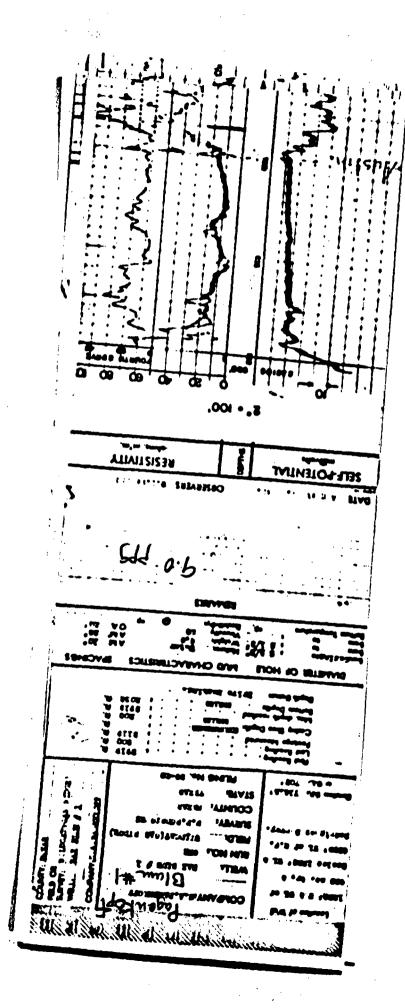
Page 1 MAG-380-A 13-3/8" at 80" OPERATOR CASING SIZE SURVEY COASTAL STATES GAS PRODUCING SEC. FIELD SURFACE WELL 8-5/8" at 2555' 7-7/8" - 9 Loesberg #1 Fairfield - McDona - Lytle Bexar CONTRACTOR ibolo Drilling Company INTERMEDIATE STATE ENGINEER Lloyd West PRODUCTION Texas Dry Hole TOTAL MUD COST: TOTAL DEPTH 5200 \$3,721.00 1973 REMARKS 3-31 935 9.3 31 9.0 14.0 TR 400 20 1300 9.3 36 10.0 12.0 550 40 Drilled through Edwards sand with no trouble; then shot 8-5/8inch casing 1884 34 9.0 18.0 400 NIL at 2555feet. 2009 33 22.0 350 NIL 6 2225 8.5 26.0 400 NIL 6 31 2412 400 6 4-6 2526 40 450 TR. No Hole or Mud trouble 3200 30 4-10 9.2 9.5 30.0 350 120 32 3300 10.5 18.0 400 40 9.3 3650 9.4 37 10.5 9.4 450 40 4-13 4-13 47 26 3806 8.0 05 350 130 9 4120 9.3 35 4-14 8.0 400 100 4365 9.4 35 8.2 8 4-15 400 80 4700 9.4 36 8 9.4 300 80 <u>4-16</u> 4-19 0 2 400 140 9 DATE T.D.: COST

3.30-73

4-23-73

PACKER MUD TYPE

12 12 12 12 12 12 12 12	2556 5277	um. GROUND LEVEL , Etm., 706 Etm., K.S. 714 From K.B. 8.0 Pt. Above Perm. Donam G.L. 706 G.L.	COUNTY BEXAR CONTY BEXAR COUNTY BEXAR COUNTY BEXAR COUNTY BEXAR COUNTY BEXAR STATE TEXAS COUNTY BEXAR CONTY BEXAR STATE TEXAS COMPANY JUAN DE DIOS MIETOS SUR. 18. COMPANY Services COMPANY	COMPANY COASTAL STATES GAS PRODUCING COMPANY
rough the well nom	e, location	and borehole refer	rence data were furnished by t	
REMARKS Changes in Mud Type or Additional Soing Date Soingle No. Depth — Driller Type Fluid in Hole Dens. Visc. ph Fluid Loss ml Source of Soingle R_ in Asen Temp 60 F R_ in Interaction 60 F R_ interaction 60 F R_		Type Log RES, COND, RES, COND, Filtre Na. Ton	\$0 #.83371,7 \$cale Changer Scale Up Hole 1110 0-50 1110 0-1000 2559 9-100 2559 9-200 Equipment Data Type Table Position	Scale Down Hale
Run No. CHE				
		3 Surfac	e, filling in blanks where appli or determined sande errors used nd ILD sande errors corrected (sie signal et lie =	d for ILM and ILD.
SPONTANEOUS-POTENTIAL millivolts	DEPTHS.	ILM or	ONDUCTIVITY	9000 m. m'/m
. 10		2000	DEEP INDUCTION LOG	
-	2"=100"	ohms.	1000 FIVITY m³/m ATEROLOG - 8 50 500 THON LOG 50 500 TRON COG 1000	0
	6 8			



Chotte	ical Log	71.V!!		
COMPANY GENERAL CRUS O'L COMPANY WELL ROGERS RANCH	1100° SML R 1950° SEL OF 320 AC. TR. 8 ' 11 OF J.S. COLLARD M SURVEY #256. FR	RFSIS		
TIELD HILDCAT LOCATION J. S. COLLAR SUR. #256, A COUNTY BEEAR STATE FEAS	D (ML. TOW)	Struty.	0000 M 0000	
12-4 1-0 -54 10-15		e ohm		1 MARTINE
nois Differ 10.68 10.5 ABOVE 51 ABOVE	AL 231	MIANEDUS POTENTION 8		
#1 - AM 66" 16	WARKS	SPONTANED		

