# COMPLETION REPORT: RAFT RIVER <br> <br> gEOTHERMAL PRODUCTION WELL FOUR <br> <br> gEOTHERMAL PRODUCTION WELL FOUR <br> (RRGP-4) 

## February 1979

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COMPLETION REPORT:
RAFT RIVER
geothermal production well four
(RRGP-4)

## I. INTRODUCTION

This report describes the drilling of Raft River Geothermal Injection Well Four (RRGI-4), as well as the eventual modification of the well for use as a production well (RRGP-4). Previous Raft River wells established the feasibility of using the valley's geothermal resource for a 5-MW power plant and for various nonelectric applications. RRGI-4 was used as an experimental injection well, to test the injection of spent fluids into the intermediate-depth aquifer. The well was later deepened with multiple legs and converted into a production well RRGP-4.

RRGI-4 was sited near RRGE-1, to test the effects of intermediate injection on the production zone while providing an optimum location for later conversion to production status (see Figures 1 and 2). Drilling began April 8, 1977, and RRGI-4 wa's completed on May 4, 1977, to a depth of 866 m GL . ( 2840 ft referenced to ground level). RRGP-4 drilling began on September 21, 1978, and was completed on November 15, 1978. Two legs were drilled to depths of $1652 \mathrm{mGL}(5420 \mathrm{ft})$ and 1558 m GL (5110 ft).

## II. DRILLING SUMMARY

## 1. RRGI-4 DRILLING

The fourth Raft River geothermal well, RRGI-4, was designed for injection into the intermediate-zone aquifer. This zone was selected in order to minimize contamination of the groundwater and production aquifers, and to reduce well cost. The location was approximately $1 \mathrm{~km}(1 / 2 \mathrm{mi})$ south of RRGE-1. The land was available, the hydrogelogy was well understood, and hydrogeologists suspected major upward leakage from the production zone. This would allow them to monitor and understand the interconnections of leaky reservoirs by alternately producing and monitoring RRGE-1 and RRGI-4. Researchers hoped injection testing would create a man-made hydro-cap, stopping the upward leakage of the geothermal production zone and thereby retard the reservoir pressure loss incurred during fullscale field production. In addition, the reduction of well cost and injection-pump requirements was significant when compared to deep injection into the production zone.


Fig. 1 Raft River geothermal site and location of wells.

$T-15-5$

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R-26-E
$$



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The drill site, with approximate dimensions of $76 \times 76 \mathrm{~m}(250 \times 250 \mathrm{ft})$ was completed prior to rig move-on. The site preparation included excavation of a fluid reserve pit; leveling, grading, and graveling of the site; and road construction. A temporary water line from RRGE-1 to the site provided drilling water.

A dry-hole digger drilled a $91-\mathrm{cm}$ (36-in.) diameter hole and set 12 m ( 40 ft ) of $76-\mathrm{cm}$ ( $30-\mathrm{in}$.) diameter conductor pipe. This contractor cemented the pipe with plant-mix concrete. The dry-hole digger also drilled the rat and mouse holes. A sub-contractor constructed a 2.4 $\times 2.4-\times 3-\mathrm{m}(8-\times 8-\times 10-\mathrm{ft})$ concrete-lined cellar around the conductor pipe.

Procurement was completed by the end of March, and drilling began on April 8, 1977. Colorado We-l Service, of Rangely, Colorado, was awarded the drilling contracts. The rig, Rig 99, is a truck-mounted Cabot 900 with a $4-\mathrm{m}$ ( $14-\mathrm{ft}$ ) substructure and a hoist capacity of $136,000 \mathrm{~kg}$ (300,000 1b).

The surface hole was drilled with a $38-\mathrm{m}$ ( $15-\mathrm{in}$.) bit and reamed to 66 cm (26 in.). On April 10, 1977, 122 m ( 400 ft ) of $51-\mathrm{cm}$ (20-in.), K-55, $140-\mathrm{kg} / \mathrm{m}(94-1 \mathrm{~b} / \mathrm{ft})$ surface casing were set.

A $31-\mathrm{cm}$ (12-1/4-in.) hole was drillied to 582 m ( 1909 ft ). It was reamed to 44 cm (17-1/2 in.) after logging and coring the hole. Drillers attempted a core at a depth of 577 m ( 1894 ft ), using the Joides quadracone core-bit system on loan from LASL. During the trip into the hole with the corebarrel, the $30-\mathrm{cm}$ (12-in.) OD corebarrel stabilizer became stuck at 438 m ( 1436 ft ). Backoff shot service was used to disengage the drill pipe from the coring assembly. The fish was recovered by using jars and bumper sub to free the stabilizer. Dresser-Atlas and the U.S. Geological Survey ran logs of the hole. Coring was again attempted, recovering 1 m (42 in.) of core.

At a depth of $580 \mathrm{~m}(1901 \mathrm{ft}), 34-\mathrm{cm}(13-3 / 8-\mathrm{in}),. \mathrm{K}-55,81-\mathrm{kg} / \mathrm{m}$ ( $54.5-1 \mathrm{~b} / \mathrm{ft}$ ) casing was run and stage-cemented. The shoe was drilled out with a $31-\mathrm{cm}$ (12-1/4-in.) bit and drilling proceeded to a depth of $643 \mathrm{~m}(2110 \mathrm{ft})$. At this depth it was necessary to trip out for a new bit. A prior decision had been made to cut a core at selected intervals which coincided with trips for new bits. During the trip in with the corebarrel, however, an obstruction was encountered at 575 m ( 1887 ft ). Milling tools were used, but they only sidetracked around the fish. Logging determined the fish to be the $34-\mathrm{cm}$ (13-3/8-in.) casing shoe,
float collar, and two joints of casing, which had parted and fallen $20 \mathrm{~m}(67 \mathrm{ft})$. A fishing-spear attempt was made to jar the fish loose and let it fall downhole, hopefully creating a more vertical entry through the casing. The fish could not be moved. Three attempts to pass the bit and string through the parted casing were successful, enabling drilling to proceed to a depth of 860 m ( 2820 ft ). A second core was cut from 860 to 866 m ( 2820 to 2840 ft ).

Predrilling parameters 1 imited total depth to either $1060 \mathrm{~m}(3500 \mathrm{ft})$ the depth at which bottom-hole temperature would reach $121^{\circ} \mathrm{C}\left(250^{\circ} \mathrm{F}\right)$. Temperature logs taken during this period showed temperatures of $114^{\circ} \mathrm{C}$ $\left(237^{\circ} \mathrm{F}\right)$ at the top of the parted casing, and $122^{\circ} \mathrm{C}\left(252^{\circ} \mathrm{F}\right)$ at 823 m $(2700 \mathrm{ft})$. Logs are shown in Figure 3. Artesian flow had reached about $18 \mathrm{~L} / \mathrm{sec}(300 \mathrm{gpm})$. The decision was made to terminate drilling.

Prior to releasing the rig, four joints of $24-\mathrm{cm}$ (9-5/8-in.) casing were passed through the parted $34-\mathrm{cm}$ ( $13-3 / 8$-in.) casing to verify that the well could be deepened and completed as a production well at a later date. Short injection tests were run to verify predicted injection capacities of the well.

## 2. RRGP-4 DRILLING

On September 21, 1978, the well was reentered and the second phase of drilling was begun. The project is summarized in Figure 4. Since the two bottom joints of casing could not be dislodged earlier, the decision was made to drill around them. Only minor problems were encountered getting around the casing, since the bit usually veered to the side.

Casing was run and cemented from $1954 \mathrm{~m}(3457 \mathrm{ft})$ up to the $24-\mathrm{cm}$ (9-5/8-in.) casing hanger at 461 m ( 1512 ft ). A cement bond 10 g (CBL) indicated little or no bonding from 560 m ( 1837 ft ) up to casing hanger. Two hundred sacks of cement were mixed and squeezed down through the fluted-casing hanger. A second CBL indicated no bond from 558 to 523 m ( 1830 to 1715 ft ) and $20 \%$ bond from 523 to 461 m ( 1715 to 1512 ft ). Cement was drilled out to agove the shoe and the BOP-casing system was pressure-tested to $1.2 \times 10^{\mathrm{D}} \mathrm{kg} / \mathrm{m}^{2}$ ( 1700 psi ) with the Halliburton pumper truck. The shoe was then drilled through to $1082 \mathrm{~m}(3550 \mathrm{ft})$ in preparation for whipstocking. Using a turbodrill, the hole was drilled to 1098 m ( 3602 ft ). The hole gained angle--up to 10.5 degrees in the N5W direction at a depth of 1175 m ( 3853 ft ). The hole seemed tight in several locations, so the hole was reamed to the bottom.



During the drilling and surveying to 1589 m (5212 ft), a key seat formed. The hole was reamed from 1128 to 1167 m ( 3700 to 3830 ft ). Also, the last $2 \mathrm{~m}(5 \mathrm{ft})$ of the hole were tight and caused some sticking problems. The hole was logged, but the logger lost an acoustic tool in the well. Several fishing runs were made before most of the tool was recovered. The remainder of the tool was milled, and two magnet runs recovered the junk. The hole was drilled on to $1654 \mathrm{~m}(5427 \mathrm{ft})$ and logged.

During the drilling of a shoulder for the second leg, the Monel drill collar broke. On the second fishing run, the fish was recovered. The turbodrill was used to drill from 1106 to 1222 m ( 3630 to 4009 ft ). The turbodrill was then layed down, and a $22-\mathrm{cm}$ ( $8-3 / 4-\mathrm{in}$.) bit was picked up for further drilling to $1414 \mathrm{~m}(4640 \mathrm{ft})$. A $5-\mathrm{m}$ ( $15-\mathrm{ft}$ ) core was cut at $1414 \mathrm{~m}(4640 \mathrm{ft})$, recovering $3 \mathrm{~m}(9 \mathrm{ft})$ of core. A second $5 \mathrm{~m}(15 \mathrm{ft})$ of core were cut at the interface of the Tertiary-Precambrian, recovering $2 \mathrm{~m}(7 \mathrm{ft})$.

The hole was then drilled to $1559 \mathrm{~m}(5115 \mathrm{ft})$ and cleaned for logging. After logging, an attempt was made to get back in leg A using the turbodrill, Nonel drill collar, and a 2-degree kick sub. The attempt failed and the rig was released. Figure. 5 illustrates the current status of RRGP-4.

## III. SURFACE AND CONTAINMENT EQUIPMENT AND SERVICES

## 1. CONTAINMENT EQUIPMENT - SURFACE HOLE

A $51-\mathrm{cm}(20-i n$.$) single-gate Shaffer blowout preventer was set between$ the 51-x $30-\mathrm{cm}$ (20-x 12-in.) expansion spool and drilling nipple, for drilling the $44-\mathrm{cm}(17-1 / 2-\mathrm{in}$.) hole to 582 m (1909 ft).

## 2. CONTAINMENT EQUIPMENT - PRODUCTION HOLE

After setting the $34-\mathrm{cm}$ (13-3/8-in.) casing at 579 m (1901 ft), the following containment stack (listed from expansion spool up) was used (see Figure 6).


(1) WKM 51-× 30-cm (20-×12-in.) expansion spool
(2) WKM $30-\mathrm{cm}(12-i n$.$) master valve$
(3) Adaptor spool
(4) Shaffer double-gate $30-\mathrm{cm}(12-\mathrm{in}$.) BOP
(5) Hydril Type-GK $30-\mathrm{cm}(12-i n$.$) BOP$
(6) Grant $30-\mathrm{cm}(12-i n$.$) rotating head.$

## 3. CELLAR

A $2.4-\times 3.0-\times 2.4-m(8-\times 10-\times 8-f t)$ reinforced-concrete cellar was built to accommodate the BOP stack.

## 4. DRILLING RECORDER

A geolograph drilling recorder was used during drilling to record depth, penetration rate, bit weight, and pump pressure.

## IV. DOWNHOLE EQUIPMENT AND SERVICES

## 1. SURFACE CASING

Ten joints of $51-\mathrm{cm}$ (20-in.) H-40 casing was tack-welded at each joint, and set and cemented at $122 \mathrm{~m}(400 \mathrm{ft})$. Parrish $0 i l$ Tool ran the casing.

## 2. INTERMEDIATE CASING

Forty-nine joints of $34-\mathrm{cm}(13-3 / 8-\mathrm{in}$.) , $81-\mathrm{kg} / \mathrm{m}$ ( $54.5-\mathrm{Tb} / \mathrm{ft}$ ), K-55, range-3 casing, guide shoe, float collar, and DV tool were run by Lamb "JAM" (Joint Analyzed Make-Up) system. The second joint up from the guide shoe did not make up well. It showed torquing of $18,440 \mathrm{~N} \cdot \mathrm{~m}$ ( $13,600 \mathrm{ft}-\mathrm{Tb}$ ). The average joint torque was $9220 \mathrm{~N}^{\circ} \mathrm{m}$ ( $6800 \mathrm{ft}-1 \mathrm{~b}$ ). The $18,440-N^{\prime} \mathrm{m}$ ( $13,600-\mathrm{ft}-\mathrm{Ib}$ ) torque could have resulted from the threaded ends butting against each other.

## 3. PRODUCTION CASING

Forty-eight joints of $24-\mathrm{cm}(9-5 / 8-i n$.$) casing were run and cemented$ from the casing hanger from 461 to 1054 m ( 1512 to 3457 ft ). The casing was Type $\mathrm{K}-55,54 \mathrm{~kg} / \mathrm{m}(36 \mathrm{lb} / \mathrm{ft}) \mathrm{BT}$ ) C , Range 3.

The first core attempt occurred at a depth of 577 m (1894 ft). The $31-\mathrm{cm}$ (12-1/4-in.) corebarrel stabilizer stuck at 442 m (1450 ft). Apparently either a dogleg or out-of-gauge hole caused the problem. On re-entry with a $28-\mathrm{cm}$ (ll-in.) stabilizer, a core was successfully taken. Coring depth was from 577 to 579 m ( 1894 to 1901 ft ); recovering $1 \mathrm{~m}(3.5 \mathrm{ft})$ of micaceous sandstone.

A third core attempt occurred at $643 \mathrm{~m}(2110 \mathrm{ft})$ after drilling out the shoe. An obstruction occurred at 575 m ( 1887 ft ) on the trip in the hole with the corebarrel. The obstruction was later determined to be parted casing.

Coring was not attempted again until a depth of 860 m ( 2820 ft ). Six meters (20 ft) were cored, recovering $4 \mathrm{~m}(13 \mathrm{ft})$ of fractured micaceous sandstone and siltstone.

On the reentered well (RRGP-4, two cores were recovered in two adjacent $5-\mathrm{m}$ ( $15-\mathrm{ft}$ ) intervals using Hycalog $20-\mathrm{cm}(7-7 / 8-\mathrm{in}$.) bits of Types CMHIP and PC2OP. Recovered core sections were $3 \mathrm{~m}(9 \mathrm{ft})$ and $2 \mathrm{~m}(7 \mathrm{ft})$ in length, taken between 1414 and 1424 m ( 4640 and 4671 ft ).

## 6. DRILLING FLUID

Approximately $1 \mathrm{~kg} / \mathrm{L}$ ( 8 to $9 \mathrm{lb} / \mathrm{gal}$ ) of gel mud, viscosity 41 , was used to drill the surface hole. Gel mud was used to drill the 44 cm (17-1/2-in.) hole to 579 m ( 1901 ft ). Mud weight was held ${ }_{3}$ at $1.2 \mathrm{~kg} / \mathrm{L}(9.5 \mathrm{lb} / \mathrm{ga}$ ) with a viscosity of from 36 to $52 \mathrm{sec} / 1000 \mathrm{~cm}^{3}$. Drilling below 582 m ( 1909 ft ) was performed with water from a domestic well and the reserve pit at the RRGE-1 site.

## 7. SAMPLE LOGGING

A mud logging service monitoring drilling fluid and cutting returns was utilized throughout all drilling below the conductor pipe. This service monitored fluid temperatures (in and out), as well as hydrogen sulfide and hydrocarbon concentrations. Lithologic characteristics were also determined by analyzing the drill cuttings recovered every 6 m ( 20 ft ).

## 4. DRILL BIT SUMMARY

A $38-\mathrm{cm}(15-i n$.$) hole was drilled to 124 \mathrm{~m}$ ( 407 ft ) with a Security S3J bit, then reamed to 66 cm ( 26 in. ) with a Smith hole opener. A $31-\mathrm{cm}$ (12-1/4-in.) hole was drilled from 122 to 579 m ( 400 to 1901 ft ) with Smith non-sealed bearing bits. The hole was then reamed with a $44-\mathrm{cm}$ (17-1/2-in.) hole opener. A $31-\mathrm{cm}(12-1 / 4-i n$.$) hole was drilled to$ $866 \mathrm{~m}(2840 \mathrm{ft})$ with water, and completed open hole.

When the rig moved back over the hole to complete it as a production well, the hole was deepened to $1056 \mathrm{~m}(3464 \mathrm{ft})$ with four Smith Type-SVH, $31-\mathrm{cm}(12-1 / 4-i n$.$) bits and one Hughes Type-OWVJ, 31-\mathrm{cm}(12-1 / 4-\mathrm{in}$.$) bit.$

After cementing, a Hughes $22-\mathrm{cm}(8-3 / 4-\mathrm{in}$.) Type-JD8 bit was used to drill the cement, the shoe, and the formation to 1075 m ( 3526 ft )--the kickoff point for sidetracking. Two Reed 22-cm (8-3/4-in.) Type-F31GJ bits were used on the turbodrill to sidetrack $100 \mathrm{~m}(327 \mathrm{ft})$ of hole.

Nine bits were used to drill from $1174 \mathrm{~m}(3853 \mathrm{ft})$ to $1654 \mathrm{~m}(5427 \mathrm{ft})$. These included one Reed Type-F34J, three Security Type-M84F, two Security Type-H-100F, and three Hughes J-77 bits. One of the Hughes J-77 bits was a rerun bit.

A Hughes XDV and a rerun Reed bit were used to build a shoulder for leg B. During the sidetracking, a Reed $22-\mathrm{cm}(8-3 / 4-i n$.$) Type F34J drilled 12 \mathrm{~m}$ ( 41 ft ). Another Reed Type F31G was used to ream the shoulder and new hole, and a third Reed Type F31G was used with the turbodrill to sidetrack an additional 95 m ( 312 ft ).

After drilling $192 \mathrm{~m}(631 \mathrm{ft})$ with a Security $\mathrm{S}-88$, two cores were taken using two Hycalog $20-\mathrm{cm}$ ( $7-7 / 8$-in.) bits each coring $5 \mathrm{~m}(15 \mathrm{ft}$ ). Two Hughes Type J-77 and two Security Type H-100F were used to complete the second leg to 1559 m ( 5115 ft ).

## 5. CORING

Two cores were recovered from the upper part of the (RRGI-4) hole using a Joides $20-\mathrm{cm}$ ( $8-\mathrm{in}$. ) $O D \times 9-\mathrm{m}(30-\mathrm{ft})$ long corebarrel. The Joides system components were loaned to the INEL by Los Alamos Scientific Laboratory (LASL) and Scripp Oceanographic Laboratory. The system is comprised of a $20-\mathrm{cm}$ ( $8-\mathrm{in}$.) marine corebarrel and a $25-\mathrm{cm}$ (9-7/8-in.) Smith tungsten-carbide 4 -cone bit. The cut core is $5.7 \mathrm{~cm}(2-1 / 4 \mathrm{in}$.) OD. This system was developed by Scripp for coring the ocean bottoms. It was used with high recovery on the LASL Hot Dry Rock Project, coring granitic rock. It had not previously been tried in the sedimentary rock which occurs at Raft River. Recovery percentage was better in the deeper, more indurated sediment.

## 8. FORMATION TOPS

Formations were encountered at the following drilled depths:

| $\operatorname{Leg} A$ |  |
| :---: | :---: |
| $[m(f t)]$ | $[m(f t)]$ |

Aluviurn
Raft River
Salt Lake
Contact Metamorphosed Zone
Elba Quartzite
Quartz Monzonite (Intrusive)

Surface Surface
27 (90) 27 (90)
Raft River
300 (1000) 300 ( 1000 )
Contact Metamorphosed Zone
1411 (4630) 1420 (4660)
Quartz Monzonite (Intrusive)
1460 (4790) 1484 (4870)

1539 (5050) 1547 (5075)

## 9. LOGGING

Various logs were run in the RRGI- 6 well in order to determine the condition of the hole at different stages of the drilling operations. A listing of the logs, the intervals, and the lengths is shown in the following tables.

TABLE I
LOG RECORD, 0 TO 580 METERS ( 0 TO 1900 FEET)

| Date | Type | Depth (m) | Depth (ft) | Company |
| :---: | :---: | :---: | :---: | :---: |
| 4-17-77 | Compensated Neutron | 122-582 | 401-1909 | Dresser-Atlas |
| 4-6-77 | Densilog | 122-581 | 400-1908 | Dresser-Atlas |
| 4-15-77 | Dual <br> Induction | 123-575 | 403-1886 | Dresser-Atlas |
| 4-16-77 | Acoustilog | 122-580 | 401-1901 | Dresser-Atlas |

TABLE II
LOG RECORD, 550 TO 1065 METERS ( 1800 TO 3500 FEET)

| Date | Type | Depth (m) | Depth (ft) | Company |
| :---: | :---: | :---: | :---: | :---: |
| 9-28-78 | Dual Induction Focused | 556-1055 | 1824-3460 | Dresser-Atlas |
| 9-27-78 | Caliper | 533-1056 | 1815-3464 | Dresser-Atlas |
| 9-29-78 | Acoustilog | 555-1051 | 1820-3448 | Dresser-Atlas |
| 9-28-78 | Densilog | 555-1053 | 1820-3456 | Dresser-Atlas |
| 9-28-78 | Densilog-Meutron | 555-1053 | 1820-3456 | Dresser-Atlas |
| 9-28-78 | $\Delta$ Temperature | 0-1056 | 0-3463 | Dresser-Atlas |
| 10-5-78 | Cement Bond | 442-950 | 1450-3118 | Dresser-Atlas |
| 10-2-78 | Cement Bond | 442-990 | 1450-3247 | Dresser-Atlas |
|  |  | TABLE |  |  |
| LOG RECORD, LEG A 1020 TO- 1650 METERS ( 3350 TO 5420 FEET) |  |  |  |  |
| Date | Type | Depth (m) | Depth (ft) | Company |
| 10-20-78 | Densilog | 1058-1591 | 3471-5221 | Dresser-Atlas |
| 10-20-78 | Caliper | 1054-1585 | 3459-5200 | Dresser-Atlas |
| 10-20-78 | Compensated Neutron | 1059-1590 | 3474-5220 | Dresser-Atlas |
| 10-20-78 | Dual Induction Focused | 1052-1590 | 3450-5218 | Dresser-Atlas |
| 10-19-78 | Temperature | 1042-1594 | 3420-5230 | Dresser-Atlas |
| 10-29-78 | Differential Temperature | 1036-1652 | 3400-5420 | Dresser-Atlas |
| 10-20-78 | Diplog | 1057-1581 | 3467-5186 | Dresser-Atlas |
| 10-20-78 | Acoustilog | 1057-1587 | 3467-5208 | Dresser-Atlas |
| $\begin{aligned} & 10-18-78 \\ & \text { to } \\ & 10-30-78 \end{aligned}$ | Mudlog, Leg A | 600-1652 | 1970-5420 | Rocky Mountain Geo-Engineering |

TABLE IV
LOG RECORD, LEG B 1020 TO 1560 METERS ( 3350 TO 5115 FEET)

| Date | Type | Depth (m) | Depth (ft) | Company |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 10-31-78 \\ & \text { to } \\ & 11-13-78 \end{aligned}$ | Mudlog, Leg B | 1084-1650 | 3555-5115 | Rocky Mountain Geo-Engineering |
| 11-13-78 | High Resolution Temperature | 10-1563 | 32-5128 | Schlumberger |
| 11-13-78 | Dual Induction | 1058-1560 | 3471-5120 | Sch7umberger |
| 11-13-78 | Compensated Sonic | 1043-1649 | 3421-5113 | Schlumberger |
| 11-13-78 | F.B. Spinner | 1029-1280 | 3376-4200 | Schlumberger |
| 11-31-78 | Frackure I.D. | 1058-1561 | 3470-5124 | Schlumberger |
| 11-13-78 | Compensated <br> Neutron <br> Formation <br> Density | 1058-1561 | 3470-5120 | Schlumberger |
| 11-14-78 | 4-Arm Caliper | 1058-1561 | 3470-5124 | Schlumberger |
| 11-13-78 | Directional | 1058-1561 | 3470-5124 | Schlumberger |
| 10-29-78 | Differential Temperature | 1036-1652 | 3400-5420 | Dresser-Atlas |
| 10-20-78 | Diplog | 1064-1561 | 3490-5124 | Dresser-Atlas |
| 6-9-78 | Flowneter | --- | O-TD | EG\&G |
| 7-5-78 | Pressure | --- | O-TD | EG\&G |
|  | Temperature | --- | O-TD | EG\&G |

$[a]_{\text {Computer }}$ processed interpretation

## 10. CEMENTING

Surface Casing -- The 51-cm (20-in.) casing was cemented in one stage with the guide shoe at 122 m GL. ( 400 ft ) with 630 sacks of $50-50$ Pozmix, $35 \%$ flour, and $2 \%$ calcium chlogide. Slugry weight was $1.9 \mathrm{~kg} / \mathrm{L}$ ( 15.1 lb/gal), and yield was $0.041 \mathrm{~m}^{3}\left(1.44 \mathrm{ft}^{3}\right)$ per sack. Nine thousand liters ( 60 bbl ) of water were pumped ahead of the slurry displaced by gel. Pumping was started at 4:05 A.M., with cement in place (CIP) at 5:20 A.M. Good circulation was maintained throughout the operation, and cement returns were obtained at the surface.

Intermediate Casing -- The $34-\mathrm{cm}$ (13-3/8-in.) casing was cemented in two stages. The shoe was set at 597 m GL (1901 ft). A differential valve (DV) cementing tool was placed at 426 m ( 1397 ft ). The cement G7ass-G cement with $35 \%$ silica flour and $0.03 \%$ Hallad 9 , for weight of $1.9 \mathrm{~kg} / \mathrm{L}$ ( $15.1 \mathrm{lb} / \mathrm{gal}$ ), with $9000 \mathrm{~L}(60 \mathrm{bb} 1)$ of water ahead. Pumping pressure was 2000 to 3500 kPa ( 300 to 500 psi ), increasing to 9000 kPa ( 1250 psi ) when the plug was set. Pumping started at 8:42 P.M. with CIP at 10:10 P.M. The crew waited on cement (WOC) for 8 hours between stages. The second stage started at 7:00 A.M. with CIP at 8:15 A.M. There were 9000 L ( 60 bbl ) of water ahead of slurry: 1013 sacks of 50-50 Pozmix, with $35 \%$ silica flour displaced by water followed by mud. Initial pumping pressures of 5000 to 5200 kPa ( 700 to 750 psi ) jumped to $10,300 \mathrm{kPa}$ ( 1500 psi ) when the plug was bumped. Good circulation and returns were experienced throughout both cementing jobs.

## 11. LINER HANGER

The liner hanger for the $25-\mathrm{cm}$ (9-5/8-in.) production liner was a BaashRoss plain type, with fluted cones and corculation ports. The ports were designed to facilitate a remedial cement job if required.

Forty-eight joints of $25-\mathrm{cm}(9-5 / 8-\mathrm{in}$.$) , K-55, 54-\mathrm{kg} / \mathrm{m}$ ( $36-\mathrm{lb} / \mathrm{ft}$ ), BT\&C casing totaling 593 m ( 1945 ft ) were hung from the liner hanger inside the $34-\mathrm{cm}$ (13-3/8-in.) casing. The liner hanger was set at 461 m ( 1512 ft ), leaving an overlap of 123 m ( 403 ft ) between the $34-\mathrm{cm}$ ( $13-3 / 8-\mathrm{in}$.) casing and the $25-\mathrm{cm}(9-5 / 8-\mathrm{in}$.) casing. The shoe of the $25-\mathrm{cm}(9-5 / 8-\mathrm{in}$ ) $)$ liner was set at 1054 m ( 3457 ft ). A float collar was positioned one joint above the float shoe. (See details on centralizers in the Appendix.) All casing ends were threaded and joined with couplings. A casing crew using the "JAM" (Joint Analyzed Make-Up) system was employed to run the $25-\mathrm{cm}$ ( $9-5 / 8-\mathrm{in}$.) casing.

## 12. DRILLING PROBLEMS

Stuck Corebarrel -- While running with the corebarrel on the first core run, the 31-cm OD (12-1/4-in.) core assembly stabilizer immediately above the corebarrel became stuck at $442 \mathrm{~cm}(1450 \mathrm{ft})$. The stabilizer was located $11 \mathrm{~m}(34 \mathrm{ft})$ above the bit. Working the drill pipe did not free the stabilizer. Dialog shot service was called out. While waiting on Dialog, 153,000 L (1000 bbl) of diesel oil were spotted, but the wait time was too short for the diesel to do much good. Dialog set off two string shots at 441 m ( 1448 ft ). The drill pipe was backed off the core assembly. The hole was entered with Bowen $20-\mathrm{cm}$ ( 8 -in.) jars and bumper sub, and screwed back into the core assembly. The jars were set off the core assembly was retrieved. A 28-cm OD (11-in.) stabilizer replaced the $31-\mathrm{cm}(12-1 / 4-\mathrm{in}$.) stabilizer for future coring.

Parted Casing -- A 28 -hour WOC followed the cementing of the $34-\mathrm{cm}$ (13-3/8-in.) casing before drilling out the cement. Drilling took 4-1/2 hours, with casing pressure tests of 2000 kPa ( 300 psi ). The hole was deepened to 643 m ( 2110 ft ), when it became apparent the bit was worn. During the following trip into the hole, an obstruction was encountered at 575 m ( 1887 ft ). The obstruction was thought to be a loosened casing shoe, or possibly a collapsed casing. Drillers attempted to mill the obstruction, but hole-conditions improved little. Petrolog was called out to run caliper, collar-locator, and cement-bond logs. The caliper log definitely determined that the casing shoe and two joints of casing had parted and fallen downhole $20 \mathrm{~m}(67 \mathrm{ft})$. The top of the parted casing was at 575 m ( 1887 ft ). The collar-locator log determined that there was a collar at the bottom of the cemented casing looking down toward the parted section. The cement-bond log showed good bond to approximately 533 m ( 1750 ft ), and about $70 \%$ bonding below 533 m ( 1750 ft ).

It appears that at least three things caused the casing to part. Anyone of the events would probably not have caused problems; incombination, however, the events caused the casing to part. The formations of the upper zones were semi-consolidated, and they did not place the casing shoe in indurated beds. The cement was over-retarded. The drill cuttings showed that the cement was still soft days later. Also, the poor bond identified by the cement-bond 10 g indicated the cement bod was broken because the annular cement was soft during the drilling of the cement inside the casing. The high makeup torque on the joint that parted could have cracked the collar or sheared the lower casing threads. It is also possible that the soft cement would not hold the casing, and the rotating action of the bit inside the casing unthreaded (backed off) the casing. In either case, the soft cement could not hold the casing and allowed the casing to drop.

Attempts to mill the casing caused sidetracking around the parted casing on the low side. The hole was simultaneously by washout due to the drilling-fluid action. The large hole diameter at the top of the parted casing made entry into the casing difficult.

Prior to completion of the injection well, four joints of $25-\mathrm{cm}$ (9-5/8-in.) casing with modified guide shoe were run into the hole. The casing was successfully passed through the parted $34-\mathrm{cm}$ (13-3/8-in.) casing. This verified the well could be deepened and completed at a later date utilizing a $25-\mathrm{cm}$ (9-5/8-in.) liner.

Lost Logging Tool -- While logging Leg A, the logging cable parted, dropping the acoustic tool to the bottom. Later, while coming up the hole with a tool, a stabilizer spring and collar were pulled loose at the liner hanger. Two fishing attempts retrieved $9 \mathrm{~m}(28 \mathrm{ft})$ of the acoustic tool. One mill and two magnet runs cleaned the hole for further drilling.

Lost Monel Drill Collar -- While building the shoulder for Leg $B$, the box end of the Monel collar broke. Fishing tools were ordered, and one fishing run recovered the collar at $1470 \mathrm{~m}(4831 \mathrm{ft}): 185 \mathrm{~m}(606 \mathrm{ft})$ off the bottom.

## V. INJECTION TEST

At a depth of 866 m ( 2840 ft ), a preliminary injection test was run for 5 hours, utilizing the two rig pumps (see Figure 7). Pump One operated at $22.9 \mathrm{~L} /$ stroke ( $6.3 \mathrm{gal} /$ stroke), and Pump Two delivered $9.4 \mathrm{~L} /$ stroke ( $2.6 \mathrm{gal} / \mathrm{stroke)}$ at $90 \%$ efficiency. The initial wellhead pressure was 220 kPa ( 32 psi ). The test was run by periodically stepping up strokes to a maximum output of $932 \mathrm{~L} / \mathrm{sec}(534 \mathrm{gpm}$ ). The maximum pressure recorded was 540 kPa ( 78 psi ). The strokes were then step-reduced to zero. Pressure returned to 220 kPa ( 32 psi ) within one hour of shut-in. The formations appeared to accept fluid more readily with time.



## APPENDIX A

DAILY DRILLING REPORTS

The following tables contain excerpts from the notes recorded in the driller's IADC "Daily Drilling Report."

TABLE A-I
DAILY DRILL REPORTS
RRGI-4

March 31, 1977
April 3, 1977
April 4, 1977
April 5 to 7, 1977

April 8, 1977

April 9, 1977

Cellar completed.
Rat, mouse, and conductor set.
Rig on rocation.
Rigged up Colorado Well Service Rig \#99, a Cabot 900 with $34-m$ ( $112-\mathrm{ft}$ ) derrick. Substructure was $4 \mathrm{~m}(14 \mathrm{ft})$ above ground level. Stabilization equipment was on location. Water line laid from RRGE-1 to location.

Spudded. Drilled 38-cm (15-in.) hole from 13 m ( 44 ft ) tpa 128 m ( 419 ft ) (Kelly Bushing) in 10 hours. [a] Center punched with $66-\mathrm{cm}$ ( $26-\mathrm{in}$.) hole opener to start hole. Drilled with 10 $16-\times 6-\mathrm{cm}(6-1 / 2-\times 2-1 / 4-i n$.$) drill collars.$ The $20-\mathrm{cm}$ ( $8-\mathrm{in}$. ) collars from Nevada Test Site (NTS) had not arrived. Drilled with Pump 1 20-x $41-\mathrm{cm}$ ( $7-3 / 4-\mathrm{x} 16$-in.) Ideco $700-\mathrm{MM}$ Pump with $15-\mathrm{cm}$ ( 6 -in.) liners at 53 strokes per minute (SPM). Pump 2 is an $18-\times 36-\mathrm{cm}$ (7-x 14-in.) Gardner Denver.

Drilled $66-\mathrm{cm}$ ( $26-\mathrm{in}$.) hole from $13 \mathrm{~m}(44 \mathrm{ft}$ ) to 58 m (190 ft). Drill collars: 1 monel, 8 steel $20-\times 8-\mathrm{cm}$ (7-3/4-x 3 -in.). Bit $66-\mathrm{cm}$ (26-in.) Hole Opener (HO).
[a] All depths referenced to Kelly Bushing (KB) 4 m (14 ft) above ground level unless specified.

## Table A-I (Cont.)

April 10, 1977

Apri1 11, 1977

April 12, 1977

April 13, 1977

April 14, 1977

April 15, 1977

April 16, 1977

Drilled 66-cm (26-in.) hole to 125 m ( 410 ft ) in 8 hours. Circulated 2-1/2 hours; took 2-1/2-hour trip to lay down tools and hole opener, and 11 hours to run in $51-\mathrm{cm}$ (20-in.) casing with Parrish 0il tool. Had to spud and wash from $21 \mathrm{~m}(70 \mathrm{ft})$ to bottom. Probable dogleg at $21 \mathrm{~m}(70 \mathrm{ft})$.

Ran casing (2-1/2 hours). Totaled 10 joints of $51-\mathrm{cm}(20-\mathrm{in}$.) $\mathrm{H}-40104-\mathrm{kg} / \mathrm{m}$ ( $94-1 \mathrm{~b} / \mathrm{ft}$ ) casing; welded and tacked each joint. Circulated 45 minutes to bottom: 124 m ( 407 ft ) GL. Cemented casing.

Waited on concrete (WOC) 8 hours while installing bradenhead, $51-\mathrm{cm}(20-\mathrm{in}$.$) expansion spool,$ $51-\mathrm{cm}(20-\mathrm{in}$.$) single-gate \mathrm{BOP}$, and flow nipple. Nippled up for $1 / 2$-hour pressure test. Held 2000 kPa ( 300 psi ) for 15 minutes. Made up tools and tripped in hole. Drilled cement, shoe, and float collar. Drilled to 160 m ( 525 ft ). Two-hour trip for plugged bit.

Drilled' $31-\mathrm{cm}(12-1 / 4-\mathrm{in}$.$) hole to 444 \mathrm{~m}$ (1456 ft).

Drilled to 582 m (1908 ft). Made up Joides corebarrel system.

Made 2-hour trip in with corebarrel. Stuck tool at stabilizer at 442 m ( 1450 ft ). Worked pipe 14 hours. Spotted with 3630 L ( $1,000 \mathrm{gal}$ ) diesel fuel. Took 8 hours to rig up Dialog; set off 2 string shots at 441 m ( 1448 ft ). Backed off corebarrel and stabilizer. Tripped out. Went in hole with Bowen $20-\mathrm{cm}$ ( 8 -in.) jars and bumper sub. Screwed into fish. Set off jars one time. Started out with fish.

Took 4-hour trip out with fish; recovered everything. Took 8 hours to log hole with DresserAtlas. Mud gelled due to BHT and standing in hole. Tripped in hole, circulated, and conditioned hole. Dresser continued to log the hole.

Table A-I (Cont.)

April 17, 1977

April 18, 1977

April 19, 1977
April 20, 1977

April 21, 1977

April 22, 1977

April 23, 1977

Completed logging. Picked up corebarrel. Tripped in hole. Cored $5 \mathrm{~m}(15 \mathrm{ft})$ and recovered 1 m (3.5 ft) of core.

Opened $31-\mathrm{cm}(12-1 / 4-\mathrm{in}$.$) hole with 44-\mathrm{cm}$ (17-1/2-in.) hole opener to 399 m ( 1310 ft ).

Opened hole 586 m (1923 ft).
USGS attempted caliper log unsuccessfully for 6 hours. Took 12 hours to rig-up Lamb "JAM" system and run 49 joints of $34-\mathrm{cm}$ (13-3/8-in.) K-55, $81-\mathrm{kg} / \mathrm{m}(54.5-1 \mathrm{~b} / \mathrm{ft})$ casing, plus guide shoe, float collar, and DV tool. Stage cemented with $9180 \mathrm{~L}(60 \mathrm{bbl})$ water ahead, 368 sacks pozmix, $35 \%$ silica flour and $0.03 \%$ Hallad 9. Circulated 2 hours through ports and DV tool. Circulated excess cement to surface and continued to circulate with gel while WOC.

WOC 6 hours between stages. Took 2 hours to cement second stage through DV tool at 426 m ( 1397 ft ) to surface with 1013 sacks of Poz mix with $35 \%$ silica flour. Nippled up BOP equipment.

Nippled Up BOP. Installed expansion spool, master gate, adapter spool, double-gate Shaffer BOP, Grant rotating head, and flow line. Pressure-tested•system for $1 / 2$ hour at 2000 kPa ( 300 psi ) with master gate valve closed. Pressure-tested system after drilling DV tool with Hydril closed at 2000 kPa ( 300 psi ) for 15 minutes. Drilled with water to 617 m (2025 ft).

Drilled 31-cm (12-1/4-in.) to 647 m (2124 ft). Tripped in with corebarre1. Hit obstruction at 579 m (1901 ft). Worked bit through while rotating. There was no drag on pull back. Worked through several times with no improvement. Tripped out (corebit still in good condition). Ran in hole and worked through tight spot. No improvement. Pipe torqued up and backed off. Tripped out to check. Backed off 15 stands ( 30 joints) down. Tripped in and screwed into tool. Bit lodged at 579 m ( 1901 ft ). Tripped out.
Tripped in and hit junk at 579 m ( 1901 ft ). Attempted unsuccessfully to work through it.

April 24, 1977

April 25, 1977

April 26, 1977

April 27, 1977

Tripped out. Waited on milling tools. Picked up flat-bottom mill and tripped in hole. Hit junk at 579 m (1901 ft). Milled 5 hours: 579 to 582 m (1901 to 9109 ft ). Worked back and forth. Kept hanging up at 579 m (1901 ft). Tripped out. Picked up tapered mill and stabilizer. Hit junk at 579 m (1901 ft). Drilled and worked tapered mill to 593 m ( 1946 ft ) until mill would go without rotating. Well was flowing.

Tripped out with tapered mill and tripped in with flat-bottom mill, junk sub, and stabilizer. Miller from 579 to 582 m (1901 to 1909 ft ). Tripped out and layed down tools. Rigged up to run electric log (EG\&G). Logged two hours. Ran in hole with tapered mill and stabilizer. Hit junk at 579 m ( 1901 ft ). Worked through to fill at $629 \mathrm{~m}(2065 \mathrm{ft})$. Washed out fill to 647 m ( 2124 ft ) and circulated to bottom. Called out petrolog to run collar log, cement bond, and caliper log in order to diagnose situation.

Tripped out with tapered mill. Petrolog ran logs 8 hours. Ran caliper, collar locater, and cementbond logs. Determined bottom 2 joints of $34-\mathrm{cm}$ (13-3/8-in.) casing had parted and had fallen down hole with male end looking up. Top of fish was at 579 m ( 1901 ft ). Bottom of cemented casing was at 559 m (1835 ft). Collar was looking down. Ran 6-hour temperature log with EG\&G logging unit. Temperature was $113.5^{\circ} \mathrm{C}$ $\left(236.5^{\circ} \mathrm{F}\right)$ at top of parted casing. Well was flashing. Installed Hughes bit guide and tripped in hole to 579 m ( 1901 ft ). Worked bit through top of fish. Found no fill and very little junk. Drilled to $861 \mathrm{~m}(2235 \mathrm{ft})$.

Drilled to $745 \mathrm{~m}(2445 \mathrm{ft})$. Lost all circulation at 745 m ( 2445 ft ). This came back about $50 \%$. Tripped out, picked up corebarrel. Could not tag casing at 579 m (1901 ft). Tripped out and picked up bit. Ran in hole to $579 \mathrm{~m}(1901 \mathrm{ft})$ and attempted unsuccessfully to work through $34-\mathrm{cm}$ (13-3/8-in.) casing; kept falling off side of 34-cm (13-3/8-in.) casing.

Apri1 28, 1977

April 29, 1977

April 30, 1977

May 1, 1977

Could not get inside $34-\mathrm{cm}$ (13-3/8-in.) casing at 579 m (1901 ft). Picked up bit, stabilizer, 2 drill collars, stabilizer, and 6 drill collars, and tripped into hole. Failed to work through casing at 579 m (1901 ft); tripped out. Well was flashing. Pumped cool water down hole. Tripped into hole with tapered mill. Spent 2 hours trying to work through casing at 579 m (1901 ft). Tripped out. Waited on spear for 34-cm (13-3/8-in.) casing.

Made up tools. Started in hole. Slips were too large. Broke down spear, waited on smaller slips. Dressed spear in 1 hour. Tripped in hole with bent $9-\mathrm{cm}(3-1 / 2-i n$.$) drill-pipe stinger, 4-\mathrm{m}$ ( $13-\mathrm{ft}$ ) spear, 2 drill collars, jars and 6 drill collars. Spent 2 hours working on spear in $34-\mathrm{cm}$ (13-3/8-in.) casing at 579 m (1901 ft). Could not set spear, so tripped out. One spring on setting device had broken off. Replaced spring. Tripped in hole. Worked spear in $34-\mathrm{cm}$ ( $13-3 / 8-\mathrm{in}$.$) casing. Worked pipe and set$ off jars. Could not move fish. Tripped out of hole. .

Picked up bit with jars and ran into hole to 579 m (1901 ft). Worked through $34-\mathrm{cm}$ (13-3/8-in.) casing and to 728 m ( 2390 ft ). Cleaned fill from bottom and drilled to 864 m (2834 ft). Tried 8 hours to flow well for maximum temperature buildup. No flow. Ran temperature survey: $82^{\circ} \mathrm{C}\left(180^{\circ} \mathrm{F}\right)$ maximum at 518 m (1700 ft).

Tripped out, picked up corebarre1, shock sub, and collars, and tripped in hole. Worked through $34-\mathrm{cm}$ ( $13-3 / 8-\mathrm{in}$.$) casing at 579 \mathrm{~m}$ ( 1901 ft ). Went to $855 \mathrm{~m}(2806 \mathrm{ft})$. Cleaned out fill to TD and cored $6 \mathrm{~m}(20 \mathrm{ft})$. Tripped out and emptied corebarrel. Recovered 7 m ( 13 ft ). Tripped in to 579 m (1901 ft). Attempted to work bit through. Tripped out. Tripped in with shock sub on bottom of collars. Attempted to work through at 579 m (1901 ft). Tripped out.

May 2, 1977

May 3, 1977

May 4, 1977

Picked up tapered mill, float sub, and bent joint drill pipe. Tripped to 579 m (1901 ft). Attempted to work through casing. Got through with Kelly on, but had to pull back for connection and could not get back in. Tripped out. Ran temperature log.

Ran 5-hour step injection test using both rig pumps. Wellhead pressure reached 345 kPa ( 50 pci ) at 30 SPM and $11.4 \mathrm{~L} / \mathrm{sec}(189 \mathrm{gpm})$, and reached maximum of 538 kPa ( 78 psi ) at 120 SPM and $32 \mathrm{~L} / \mathrm{sec}(534 \mathrm{gpm})$. Pick up four joints of $24-\mathrm{cm}$ (9-5/8-in.) casing with modified shoe and run to 579 m ( 1901 ft ). Worked casing through $34-\mathrm{cm}$ (13-3/8-in.) casing and down to 595 m (1952 ft). Repaired wireline and tool on logging unit. Ran temperature $\log$ inside pipe. Maximum temperature was $122^{\circ} \mathrm{C}\left(252^{\circ} \mathrm{F}\right)$ at 823 m (2700 ft).

Ran 8-hour injection test and cooled down the well. Tripped out with drill pipe and 4 joints of casing with modified shoe. Casing run was made to verify that the well could be completed later as a production well. Broke down corebarrel. Layed down drill pipe and drill collars. Closed master gate and rigged down.

DAILY DRILLING REPORTS, RRGI-4

September 21, 1978

September 22, 1978

September 23, 1978
September 24, 1978

September 25, 1978

September 26, 1978

September 27, 1978

September 28, 1978

September 29, 1978

September 30, 1978
October 1, 1978

October 2, 1978

October 3, 1978

October 4, 1978

Completed rig up over RRGI-4. Rigged up $20-\mathrm{cm}$ (8-in.) kill line. Redrilled the rat and mouse holes. Picked up bit and drill collars.

Picked up drill pipe and drilled by parted casing to 607 m (1990 ft). Tripped out to change bit.

Tripped into hole and drilled to $684 \mathrm{~m}(2245 \mathrm{ft})$.
Tripped out to change bits and drilled to 834 m (2737 ft). Drilling quartz and siltstone.

Tripped out of hole for bit change. Changed Grant rotating head rubber and drilled to 927 m ( 3040 ft ).

Drilled to 1000 m ( 3280 ft ). Tripped out of hole for bit change. Ran survey. On each trip into hole it became easier to drop past the partial casing.

Drilled to $1056 \mathrm{~m}(3464 \mathrm{ft})$ in siltstone. Circulated to clean hole for logging. Tripped out of hole and prepared for loggers.

Logged well. Injected $48 \mathrm{~L} / \mathrm{sec}(800 \mathrm{gpm}$ ) into the well at 3500 kPa ( 500 psi ) while the temperaturelogging tool was in the well.

Completed logging hole and waited for Otis casing hanger.

Waited for Otis casing hanger.
Rigged up and ran 24-cm (9-5/8 in.) casing. Bottom of casing set at 1054 m ( 3457 ft ). Casing hanger set at 461 m ( 1512 ft ). Mixed 1450 sacks of cement. Completed cement job, but lost returns for 20 minutes. Layed down $20-\mathrm{cm}$ ( $8-\mathrm{in}$. ) collars and picked up $15-\mathrm{cm}$ (6-in.) collars.

Waited on cement, then drilled out cement from 415 m ( 1360 ft ) to 461 m (1512 ft).

Cement bond log indicated no cement from casing hanger down to 560 m ( 1837 ft ). Rigged up to cement down through casing hanger. Waited on cement.

Mixed 200 sacks cement and squeezed cement down through casing hanger. Pulled out packer.

Octoner 5, 1978

October 6, 1978

October 7. 1978

October 8, 1978

October 9, 1978

October 10, 1978

October 11, 1978

October 12, 1978

October 13, 1978

October 14, 1978
October 15, 1978

October 16, 1978

October 17, 1978

Ran cement-bond log. Measured no bond 558 to 523 m ( 1830 to 1715 ft ), $20 \%$ bond 523 to 461 m ( 1715 to 1512 ft ). Ran bit in to see if hole was clear. Pressure-tested casing to $11,700 \mathrm{kPa}$ ( 1700 psi ) with Halliburton rig, and found no leaks. Idaho Water Resource representative elected not to observe test.

Drilled through shoe to 1082 m ( 3550 ft ). Tripped to prepare for shipstocking. Rigged up turbodrill and tripped into hole.

Drilled and ran surveys to 1098 m ( 3620 ft ). Tripped out to remove turbodrill. Tripped back into hole.

Drilled and ran surveys alternately to 1175 m ( 3853 ft ). Circulated and tripped out of hole. Deviation was about 10-1/2 degrees in a N5W direction.

Reamed to bottom and drilled to $1221 \mathrm{~m}(4006 \mathrm{ft})$ through quartz and siltstone.

Drilled to 1229 m (4032 ft). Tripped out to change out bottom hole reamer and bit. Drilled on to 1323 m (4340 ft).

Drilled and took surveys to 1405 m ( 4608 ft ). Tripped for bit change and drilled to 1443 m ( 4667 ft ).

Drilled to 1489 m ( 4886 ft ). Encountered quartz. Deviation at 144.6 m ( 4746 ft ) was 10 degrees in a N1OW direction.

Drilled to $1508 \mathrm{~m}(4947 \mathrm{ft})$. Tripped for bit change, reamed back to bottom.

Drilled through quartz to 1530 m ( 5020 ft ).
Drilled to 1545 m ( 5069 ft ). Hung up on a key seat coming out of hole at 1148 m ( 3767 ft ). Worked loose and tripped out. Picked up Dresser 6-point reamer. Reamed 1128 to 1167 m ( 3700 to 3830 ft ) with key seat wiper. Reamed on down hole.

Reamed on to bottom of hole. Drilled ahead to 1562 m ( 5124 ft ).

Drilled to 1566 m ( 5138 ft ). Tripped for bit change and drilled to 1574 m ( 5165 ft ). Encountered quartz monzonite.

October 18, 1978

October 19, 1978

October 20, 1978

October 21, 1978

October 22, 1978

October 23, 1978

October 24, 1978
October 25, 1978

October 26, 1978

October 27, 1978

October 28, 1978

October 29, 1978

October 30, 1978

October 31, 1978

November 1, 1978

Drilled ahead to 1589 m ( 5212 ft ). Took survey and tripped out for bit change. Reamed bottom part of hole, but got stuck $2 \mathrm{~m}(5 \mathrm{ft})$ off bottom.

Worked loose but cound not get below stuck point. Circulated and waited on logging truck. Rigged up loggers.

Logged well. Logger lost $10-\mathrm{cm}$ (4-in.) spring and steel sleave in hole. Lost acoustic logging tool in hole.

Completed logging. Fished for acoustical tool, but recovered only $2.4 \mathrm{~m}(8 \mathrm{ft})$ of the tool.

Went in with overshot but hig tanger. Tripped out. Overshot was split. Changed overshot and fished with no results. Tripped in again with another overshot and recovered $6 \mathrm{~m}(20 \mathrm{ft})$.

Tripped in and fished with no further results. Repair work done on rig.

Completed rig repairs. Completed trip in hole.
Milled 8 hours on junk. Tripped back in with magnet and recovered 14 kg ( 30 lb ) junk.

Made one more magnet run. Tripped in with new bit. No junk was encountered. Drilled to 1604 m ( 5263 ft ).

Drilled to 1610 m ( 5283 ft ) and tripped for bit change. Drilled on to 1629 m (5343 ft).

Drilled to 1654 m ( 5427 ft ). Circulated hole in preparation for logging. Tripped out of hole.

Logged hole. Ran in hole and started to build shoulder for second leg.

Drilled $21 \mathrm{~m}(68 \mathrm{ft})$ on second leg shoulder. Tripped out, but left monel drill collar in hole. Flow-tested while awaiting fishing tools.

Made two fishing runs, recovering fish on second run. Tripped back into hole.

Drilled kickoff shoulder to 1106 m ( 3630 ft ). Tripped out of hole.

November 2, 1978

November 3, 1978

November 4, 1978

November 5, 1978
November 6, 1978

November 7, 1978

November 8, 1978

November 9, 1978

November 10, 1978
November 11, 1978

November 12, 1978

November 13, 1978
November 14, 1978

November 15, 1978

Picked up turbodrill and drilled to 1127 m (3697 ft). Tripped out of hole for bit change.

Reamed hole to TD and tripped for bit change. Drilled to 1210 m ( 3970 ft ).

Drilled to 1222 m ( 4009 ft ). Tripped to lay down turbodril1. Reamed back to 7222 m ( 4090 ft ) with a 3 -point reamer string key-seat wiper.

Drilled and ran surveys to 1409 m (4624 ft).
Drilled t9 $1414 \mathrm{~m}(4640 \mathrm{ft})$ : Tripped out and picked up core barrel. Cored $5 \mathrm{~m}(15 \mathrm{ft})$ and recovered 3 m ( 9 ft ). Tripped back in to cut second core.

Cored $5 \mathrm{~m}(15 \mathrm{ft})$ of hole and recovered $2 \mathrm{~m}(7 \mathrm{ft})$ of core. Reamed core hole and drilled to 1454 m (4770 ft).

Drilled to 1473 m ( 4833 ft ). Tripped out for bit change. Reamed to bottom and drilled to 1474 m (4837 ft).

Drilled to 1503 m ( 4930 ft ) and tripped out for bit and reamer change.

Drilled on to 1521 m (4991 ft).
Drilled to 1541 m ( 5056 ft ). Reamed tight section of hole 1158 to .1280 m ( 3800 to 4200 ft ). Tripped out for bit change.

Drilled to $1559 \mathrm{~m}(5115 \mathrm{ft})$. Circulated hole for logging. Tripped out of hole. Hole was still tight around 1173 m ( 3850 ft ).

Waited on loggers. Began running logs late.
Completed logging. Picked up turbodrill, monel collar and 2-degree kick sub. Tried to orient tool to get back in Leg $A$, but failed to get in. Began laying down drill pipe.

Completed laying down drill pipe. Started rig down. Released rig.

## APPENDIX B

## BIT RECORD

## The following tables provide a performance record for each of the bits used to drill Well Four. This information was also obtained from the IADC "Daily Drilling Report."

TABLE B-I BIT RECORD RRGI-4/RRGP-4

| BIT | MAKE | $\begin{gathered} \text { SIZE } \\ \mathrm{cm}(\text { Inch }) \\ \hline \end{gathered}$ | TYPE | JETS | $\begin{aligned} & \text { SERIAL } \\ & \text { NO, } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { DEPTH } \\ \text { OUT(KB) } \\ \mathrm{m}(\mathrm{ft}) \\ \hline \end{gathered}$ | TOTAL FOOTAGE m ( ft ) | HOURS | $\begin{gathered} \text { WEIGHT } \\ \times 10^{3} \mathrm{Kg} \\ \left(\times 10^{3} \mathrm{lbs}\right) \\ \hline \end{gathered}$ | RPM | $\begin{gathered} \text { PUMP PRES. } \\ \text { KPa } \\ \text { (PSI) } \\ \hline \end{gathered}$ | SPM | $\begin{gathered} \text { DULL } \\ \text { CONDITION } \\ T / \mathrm{B} / \mathrm{G} \\ \hline \end{gathered}$ | REMARKS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Security | $\begin{gathered} 38 \\ (15) \end{gathered}$ | S3J | 15/15/15 | 687010 | $\begin{gathered} 128 \\ (419) \end{gathered}$ | $\begin{gathered} 114 \\ (375) \end{gathered}$ | 10 | $\begin{gathered} 1 / 7 \\ (3 / 15) \end{gathered}$ | 70 | $\begin{aligned} & 2100 \\ & (300) \end{aligned}$ | 53 |  | Start RRGI-4 |
| 2 A | Smith | $\left(12^{31} / 4\right)$ | U2J | - | CD120 | $\begin{gathered} 128 \\ (419) \end{gathered}$ | $\begin{gathered} 114 \\ (375) \end{gathered}$ | 14 | $\begin{gathered} 1 \\ (2) \end{gathered}$ | 70 | $\begin{aligned} & 2100 \\ & (300) \end{aligned}$ | 48/90 |  | With 66 cm (26 in) hole opener |
| 2 B | Smith | $\left(12^{31} 1 / 4\right)$ | U2J | 14/14/14 | 950EW. | $\begin{gathered} 334 \\ (1097) \end{gathered}$ | $\begin{gathered} 225 \\ (739) \end{gathered}$ | 14 | $\begin{gathered} 7 \\ (15) \end{gathered}$ | 75 | $\begin{aligned} & 2800 \\ & (400) \end{aligned}$ | 54 |  | With 66 cm (26 in) hole opener |
| 3 | Smith | $\left(12^{31} / 4\right)$ | F2 | 14/14/15 | 363HW | $\begin{gathered} 582 \\ (1908) \end{gathered}$ | $\left(\begin{array}{c} 247 \\ (811) \end{array}\right.$ | 17 1/2 | $\begin{gathered} 5 / 7 \\ (10 / 15) \end{gathered}$ | 70 | $\begin{aligned} & 3100 \\ & (450) \end{aligned}$ | 54 |  |  |
| -(RR) | Smith | $\left(12^{31} 1 / 4\right)$ | U2J | 14/14/15 | 950EW | $\begin{gathered} 586 \\ (1923) \end{gathered}$ | $\begin{gathered} 458 \\ (1504) \end{gathered}$ | $361 / 2$ | $\begin{gathered} 7 \\ (15) \end{gathered}$ | 90 | $\begin{aligned} & 3500 \\ & (500) \end{aligned}$ | 56 |  | Reaming to 44 cm (17 1/2 in) |
| 4(RR) | Smith | $\left(12^{31} 1 / 4\right)$ | U2J | 14/14/15 | CD120 | $\begin{gathered} 647 \\ (2124) \end{gathered}$ | $\begin{gathered} 61 \\ (201) \end{gathered}$ | 11 | $\begin{aligned} & 4 / 7 \\ & (8 / 15) \end{aligned}$ | 90 | $\begin{aligned} & 1400 / 3500 \\ & (200 / 500) \end{aligned}$ | 56 | 7/6/8 |  |
| 5 | Smith | $\left(12^{31} 1 / 4\right)$ | U2J | 14/14/15 | AJ567 | - | $\begin{gathered} 0 \\ (0) \end{gathered}$ | 1 | - | - |  | - | 6/4/8 |  |
| 6 | Smith | $\left(12^{31} 1 / 4\right)$ | U23 | 14/14/15 | AJ591- | - | - | - | - | - |  | - | - |  |
| 7 | Smith | $\left(12^{31} 1 / 4\right)$ | SVJ | 14/14/15 | 19140R | $\begin{gathered} 745 \\ (2445) \end{gathered}$ | $\begin{gathered} 98 \\ (321) \end{gathered}$ | 8 | $\begin{gathered} 7 \\ (15) \end{gathered}$ | 90 | $\begin{aligned} & 3500 \\ & (500) \end{aligned}$ | 56 |  |  |
| 8 | Smith | $\left(12^{31} 1 / 4\right)$ | SVJ | 14/14/15 | 062HC | $\begin{gathered} 864 \\ (2834) \end{gathered}$ | $\begin{gathered} 119 \\ (389) \end{gathered}$ | 9 | $\begin{gathered} 5 / 7 \\ (10 / 15) \end{gathered}$ | 100 | $\begin{aligned} & 4100 \\ & (600) \end{aligned}$ | 56 |  |  |
| 9 | Smith | $\left(12^{31 / 4)}\right.$ | svo | 14/14/15 | - | $=$ | (0) | - | $\begin{gathered} 5 \\ (10) \end{gathered}$ | 45/60 | $\begin{aligned} & 2500 \\ & (350) \end{aligned}$ | 54 |  |  |




## APPENDIX C

## DIRECTIONAL. DRILLING SURVEY SUMMARY

The following tables and figure contain excerpts from the Eastman Whipstock Multiple-Shot Survey records for both legs of well RRGP-4.

## TABLE C-I

DIRECTIONAL DRILLING SURVEY SUMMARY, RRGP-4A

| $\begin{aligned} & \text { Measured }[a] \\ & \text { Depth } \\ & {[m(\mathrm{ft})]} \end{aligned}$ | Observed <br> Angle <br> (degrees) | Observed Direction (degrees) | $\begin{aligned} & \quad \text { Rectangular Coordinates } \\ & {[\mathrm{m}(\mathrm{ft})]} \\ & \text { North } \quad \text { South } \quad \text { East } \end{aligned}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1055 (3460) | 3 | N 26 E | 0.35 (1.14) | - | 0.21 (0.69) | 9) |
| 1064 (3490) | 3 ? 31 | N 65 W | 0.88 (2.89) | - | 0.05 (0.15) | 5) |
| 1074 (3523) | 3-1/2 35s, | N 70 W | 1.10 (3.61) | - | - 0 | 0.48 (1.58) |
| 1084 (3555) | 4-7/4 355 | N 60 W | 1.38 (4.52) | - | 1 | 1.08 (3.54) |
| 1096 (3595) | 4-1/2 | N 46 W | 1.94 (6.36) | - | 1 | 1.83 (5.99) |
| 1105 (3625) | 4-1/2 | N 25 W | 2.52 (8.28) | - | 2 | 2.24 (7.36) |
| 1115 (3657) | 5 | N. 5 W | 3.30 (10.84) | - | - 2 | 2.45 (8.05) |
| 1124 (3687) | 6 | N $10{ }^{\circ} \mathrm{E}$ | 4.18 (13.71) | - | - 2 | 2.47 (8.10) |
| 1734 (3720) | 7-1/4 | N 8 E | 5.32 (17.47) | - | 2 | 2.25 (7.38) |
| 1143 (-3751) | 8 | N 1 E | 6.57 (21.57) | - | - | 2.20 (7.22) |
| 1153 (3782) | 9 | $N 5 \mathrm{~W}$ | 7.97 (26.15) | - | 2 | 2.21 (7.26) |
| 1162 (3813) | 10 | N 8 W | 9.52 (31.23) | - | , | 2.44 (8.00) |
| 1176 (3857) | 11 | N 15 W | 11.97 (39.09) | - | - 2 | 2.93 (9.60) |
| 1204 (3949) | 10-1/2 | N 15 W | 16.97 (55.67) | - | - | 4.28 (14.04) |
| 1241 (4073) | 10 | N 13 W | 23.49 (77.08) | - | - | 5.91 (19.38) |
| 1283 (4208) | 10 | N 13 W | 30.46 (99.92) | - | - | 7.51 (24.65) |
| 1317 (4322) | 9 | N 13 W | 36.04 (118.25) | ) - | - | 8.80 (28.88) |
| 1364 (4476) | 10 | N 13 W | 43.59 (143.02) | ) - | - 10 | 10.55 (34.60) |

[a] The let is assumed to be vertical from a depth of 0 to 1055 m ( 0 to 3460 ft ).

Table C-I (Cont.)

| $\begin{aligned} & \text { Measured }[a] \\ & \text { Depth } \\ & {[\mathrm{m}(\mathrm{ft})]} \end{aligned}$ | Observed Angle (degrees) | Observed Direction (degrees) | Rectangular Coordinates$[\mathrm{m}(\mathrm{ft})]$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | North South | East | West |
| 1412 (4632) | 9-1/2 | N 12 W | 51.45 (168.81) - | - | 12.29 (40.32) |
| 1440 (4726) | 10 | N 10 W | 56.22 (184.44) - | - | 13.22 (43.36) |
| 1497 (4913) | 10 | N 11 W | 65.95 (216.37) - | - | 15:02 (49.28) |
| 1575 (5167) | 12 | N 10 W | 80.47 (264.02) - | - | $17.71{ }^{(58.11)}$ |

[a] The leg is assumed to be vertical from a depth of 0 to $1055 \mathrm{~m}(0$ to 3460 ft$)$.

## TABLE C-II

## DIRECTIONAL DRILLING SURVEY SUMMARY, RRGP-4B

| $\begin{aligned} & \text { Measured }{ }^{[a]} \\ & \text { Depth } \\ & {[m(f t)]} \end{aligned}$ | Observed Angle (degrees) | Observed Direction (degrees) | $\begin{aligned} & \quad \text { Rectangular Coordinates } \\ & {[\mathrm{m}(\mathrm{ft})]} \\ & \text { North } \quad \text { South } \quad \text { East } \end{aligned}$Wes |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1055 (3460) | 3 | N 26 E | 0.43 (1.41) | - | 0.21 (0.69) | ) - |  |
| 1064 (3490) | 3 | N 65 W | 0.88 (2.89.) | - | 0.05 (0.15) | ) |  |
| 1084 (3555) | 4-1/4 | N 60 W | 1.46 (4.79) | - | 1 | 1.04 | (3.40) |
| 1092 (3582) | 4 | N 58 W | 1.76 (5.79) | - | 1 | 1.54 | (5.06) |
| 1098 (3603) | 4 | N 35 W | 2.26 (7.41) | - | 1 | 1.98 | (6.49) |
| 1111 (3646) | 4-1/2 | N 37 W | 2.86 (9.39) | - | 2 | 2.42 | (7.93) |
| 1121 (3677) | 4 | N 19 W | 3.48 (11.42) | - | 2 | 2.75 | (9.01) |
| 1130 (3706) | 4 | N.iE | 4.09 (13.42) | - | 2 | 2.84 | (9.33) |
| 1138 (3735) | 4 | N 20'E | 4.70 (15.41) | - | 2 | 2.74 | (8.98) |
| 1147 (3764) | 3-1/4 | N 70 E | 5.86 (19.24) | - | 1 | 1.34 | (4.41) |
| 1174 (3853) | 6-1/4 | N 65 E | 6.21 (20.37) | - | - 0 | 0.52 | (1.69) |
| 1193 (3913) | 8-3/4 | N 63 E | 7.25 (23.80) | - | 1.63 (5.35) | ) |  |
| 1211 (3973) | 11 | N 70 E | 8.50 (2790) | - | 4.51 (14.79) | 9) - |  |
| 1262 (4142) | 11 | $N 71$ E | 11.30 (37.06) | - | 13.93 (45.71) | 1) - |  |
| 1328 (4356) | 11 | N 82 E | 13.56 (44.50) | - | 26.17 (85.86) | 6) - |  |
| 1404 (4605) | 10-1/4 | N 80 E | 15.75 (51.68) | - | 39.99 (131.21) | 21)- |  |
| 1441 (4728) | 10-1/2 | N 82 E | 16.81 (55.15) | - | 46.66 (153.08) | 08)- |  |
| 1460 (4790) | 10-1/2 | N 80 E | 17.35 (56.92) | - | 50.06 (164.24) | 24)- |  |
| 1535 (5036) | 14 | N 70 E | 2150 (70.54) | - | 65.55 (215.07) | .07)- |  |

[a] The leg is assumed to be vertical from a depth of 0 to 1055 m ( 0 to 3460 ft ).



## APPENDIX D

## CASING SUMMARY

The following tables contain excerpts from notes recorded in the drilling superintendent's casing record notebook.

## TABLE D-I

INTERMEDIATE CASING SUMMARY

| Joint ${ }^{\text {[a] }}$ | $\begin{aligned} & \text { Length } \\ & {[m(f t)]} \end{aligned}$ |  | $\begin{gathered} \text { Accumulated Length } \\ {[m(f t)]} \end{gathered}$ |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 11.73 | (38.50) | 11.73 | ( 38.50) | Centralizer |
| 2 | 11.75 | (38.54) | 23.48 | ( 77.04 ) | Centralizer |
| 3 | 11.38 | (37.32) | 34.86 | (174.36) | Centralizer |
| 4 | 12.28 | (40.30) | 47.14 | (154.66) | Centralizer |
| 5 | 11.73 | (38.50) | 58.87 | (193.16) | Centralizer |
| 6 | 12.14 | (39.84) | 71.01 | (233.00) | Centralizer |
| 8 | 11.59 | (38.03) | 82.60 | (271.03) | Centralizer |
| 8 | 11.50 | $(37.72)$ <br> $(3984$ | 94.11 | ( 308.75 ) | Centralizer |
| 10 | 11.50 | (39.84) $(37.90)$ | 106.25 117.80 | (348.59) | Centralizer |
| 11 | 11.29 | (37.03) | 129.09 | ( 423.42 ) | Centralizer |
| 12 | 11.99 | (39.35) | 141.08 | (462.87) | Centralizer |
| 13 | 11.58 | (38.00) | 152.66 | ( 500.87 ) | Centralizer |
| 14 | 12.09 | (39.67) | 164.75 | ( 540.54) | Centralizer |
| 15 | 12.49 | (40.99) | 177.24 | (581.53) | Centralizer |
| 16 | 11.81 | (38.75) | 189.05 | (620.28) | Centralizer |
| 17 | 11.11 | (36.46) | 200.16 | ( 656.74) | Centralizer |
| 18 | 12.30 | (40.35) | 212.47 | (697.09) | Centralizer |
| 19 | 11.83 | (38.80) | 224.30 | (735.89) | Centralizer |
| 20 | 11.70 | (38.38) | 236.00 | (774.27) | Centralizer |
| 21 | 12.07 | (39.59) | 248.07 | (813.86) | Centralizer |
| 22 | 12.13 | (39.80) | 260.20 | (853.66) | Centralizer |
| 23 | 11.70 | (38.38) | 271.90 | ( 892.04) | Centralizer |
| 24 | 11.88 | (38.98) | 283.78 | ( 931.02) | Centralizer |
| 25 | 12.05 | (39.53) | 295.83 | (970.55) | Centralizer |
| 26 | 12.06 | (39.57) | 307.88 | (1010.12) | Centralizer |
| 27 | 12.06 | (37.57) | 319.34 | (1047.69) | Centralizer |
| 28 29 | 12.16 | (39.88) | 331.49 | (1087.57) | Centralizer |
| 29 30 | 12.25 | (40.20) | 343.74 | (1127.77) | Centralizer |
| 30 | 11.54 | (37.85) | 355.28 | (1165.62) | Centralizer |
| 32 | 11.63 | (38.15) | 366.91 | (1203.77) | Centralizer |
| 33 | 12.15 | (39.85) | 390.23 | (1280.48) | Centralizer |
| 34 | 11.83 | (38.80) | 402.06 | (1319.08) | Centralizer |
| 35 | 11.66 | (38.25) | 413.72 | (1357.33) | Centralizer |
| 36 | 11.46 | (37.60) | 425.18 | (1394.93) | Centralizer |
| 37 | 11.80 | (38.70) | 436.98 | (1433.63) | Centralizer |
| 38 | 11.96 | (39.25) | 448.94 | (1472.88) | Centralizer |
| 39 | 12.59 | (41.30) | 461.53 | (1514.18) | Centralizer |
| 40 | 12.36 | (40.55) | 473.89 | (1554.73) | Centralizer |
| 41 | 11.95 | (39.22) | 485.84 | (1593.95) | Centralizer |
| 42 | 12.37 | (40.58) | 498.21 | (1634.53) | Centralizer |
| 43 | 12.49 | (40.97) | 510.70 | (1675.50) | Centralizer |
| 44 | 12.72 | (41.73) | 523.41 | (1717.23) | Centralizer |
| 45 | 11.96 | (39.23) | 535.37 | (1756.46) | Centralizer |
| 46 | 12.76 | (41.85) | 548.13 | (1798.31) | Centralizer |
| 47 | 12.70 | (41.68) | 560.83 | (1839.99) | Centralizer |
| 48 | 12.32 | (40.43) | 573.15 | (1880.42) | Centralizer |
| 49 | 12.57 | (41.23) | 585.72 | (1921.65) | Centralizer |


| Joint ${ }^{[a]}$ | $\begin{aligned} & \text { Length } \\ & {[m(f t)]} \end{aligned}$ |  | $\begin{aligned} & \text { Accumulated Length } \\ & {[m(\mathrm{ft})]} \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 12.08 | (39.64) | 12.08 | ( 39.64) |
| 2 | 12.09 | (39.65) | 24.17 | ( 79.29 ) |
| 4 | 12.29 | (40.32) | 36.46 | ( 119.67 ) |
| 4 | 12.64 | (41.47) | 49.10 | (161.08) |
| 6 | 12.64 | (41.46) | 61.73 | (202.54) |
| 7 | 12.66 | (41.54) | 74.40 | (244.08) |
| 8 | 12.79 | (41.97) | 99.98 | 328.04 |
| 9 | 12.36 | (40.54) | 112.33 | (368.55) |
| 10 | 12.73 | (41.77) | 125.07 | ( 410.32) |
| 11 | 12.49 | (40.97) | 137.55 | (451.29) |
| 12 | 12.26 | (40.22) | 149.81 | (491.51) |
| 13 | 11.99 | (39.33) | 161.80 | (530.84) |
| 15 | 12.77 | (41.90) | 174.57 | ( 572.74) |
| 16 | 11.29 | (37.05) | 186.28 197 | (611.16) |
| 17 | 12.12 | (39.76) | 209.69 | (648.21) |
| 18 | 12.73 | (41.78) | 222.43 | (729.75) |
| 19 | 11.84 | (38.86) | 234.27 | (768.67) |
| 20 | 12.90 | (42.33) | 247.17 | (810.94) |
| 21 | 11.76 | (38.59) | 258.94 | (849.53) |
| 22 | 11.76 | (38.58) | 270.70 | (888.11) |
| 23 | 12.48 | (40.96) | 283.18 | (929.07) |
| 24 | 12.80 | (42.01) | 295.99 | (971.08) |
| 25 | 12.13 | (39.80) | 308.12 | (1010.88) |
| 26 | 12.20 | (40.02) | 320.31 | (1050.90) |
| 27 | 12.69 | (41.62) | 333.00 | (1092.52) |
| 28 | 12.57 | (41.24) | 345.57 | (1133.76) |
| 29 | 11.48 | (37.65) | 357.05 | (1171.41) |
| 30 | 11.95 | (39.22) | 369.00 | (1210.63) |
| 31 32 | 10.71 | (35.14) | 379.71 | (1245.77) |
| 32 | 12.13 | (39.81) | 391.84 | (1285.58) |
| 34 | 11.49 | $\left(\begin{array}{l}37.71) \\ (40.56)\end{array}\right.$ | 403.34 | (1323.29) |
| 35 | 12.91 | (42.35) | 428.61 | (1406.20) |
| 36 | 13.08 | (42.90) | 441.69 | (1449.10) |
| 37 | 10.71 | (35.14) | 452.40 | (1484.24) |
| 38 | 12.70 | (47.67) | 465.10 | (1525.91) |
| 39 | 12.65 | (41.49) | 477.74 | (1567.40) |
| 40 | 12.49 | (40.96) | 490.23 | (1608.36) |
| 41 | 12.49 | (40.97) | 502.72 | (1649.33) |
| 42 | 12.30 | (40.34) | 515.01 | (1689.67) |
| 4.4 | 13.02 | (42.71) | 527.53 540.55 | $(1730.75)$ $(1773.46)$ |
| 45 | 12.25 | (40.20) | 552.80 | (1813.66) |
| 46 | 12.48 | (40.95) | 565.29 | (1854.61) |
| 47 | 12.20 | (40.04) | 577.49 | (1894.65) |
| 48 | 12.32 | (40.43) | 589.81 | (1935.08) |

$[\mathrm{a}]_{\text {A11 casing }} 24 \mathrm{~cm}(9-5 / 8 \mathrm{in}),. \mathrm{k}-55$, Buttress Thread, $54 \mathrm{~kg} / \mathrm{m}(36 \mathrm{~Tb} / \mathrm{ft})$,
Range- -3 .







I



