COMPLETION REPORT:
RAFT RIVER
geothermal injection well six
(RRGI-6)

February 1979
L. G. Miller

EG\&G Idaho, Inc
and
S. M. Prestwich

DOE-ID

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APPROVED:

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Raft River Geothermal Injection Well Six (RRGI-6) is an intermediatedepth injection well designed to accept injected water in the 600 to 1000 m (2000 to 3500 ft ) depth range. ${ }^{\text {a }}$ It has one barefoot leg, and it was drilled so that additional legs can be added later; if there are problems with intermediate-depth injection, one or more additional legs could be directionally drilled from the current well bore.

Included in this report are the reports of daily drilling records of drill bits, casings, and loggings, and descriptions of cementing, coring, and containment.
[a] 11 depths are referenced from the Kelly Bushing, 420 cm (14 ft) above ground level, unless otherwise noted.

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## I. INTRODUCTION

This report describes the drilling and completion of Raft River Geothermal Injection Well Six (RRGI-6). Previous Raft River wells established the feasibility of using the valley's resource for a 5 -MW power plant, as well as for numerous nonelectrical applications. RRGI-6, planned as an injection well, will accept the spent geothermal fluid. This will prevent the pollution that surface disposal could cause. RRGI-6 is located about $1 / 2 \mathrm{mile}$ east of the RRGE-3 well in the area selected by DOE-ID as the site for all injection wells (see Figures 1 and 2).

RRGI-6 was designed for injection into the intermediate-depth zone. This $600-$ to $1000-\mathrm{m}$ (2000- to $3500-\mathrm{ft}$ ) zone was selected in order to minimize contamination of near-surface groundwater, prevent the cooling of production aquifers, and to reduce well cost. The well is designed so that it can either be deepened and cased with $25-\mathrm{cm}$ (9-5/8-in.) casing or drilled with additional legs.

## II. DRILLING SUMMARY

Procurement of the drill rig was completed near the end of March. The bid was awarded to Colorado Well Service of Rangely, Colorado. The rig moved in was a truck-mounted Cabot 750 , with a $4.3-\mathrm{m}$ ( $14-\mathrm{ft}$ ) substructure, a $140,000-\mathrm{kg}(300,000-1 \mathrm{~b})$ hoist capacity, and a total capacity of $55 \mathrm{~L} / \mathrm{sec}$ ( 900 gpm ) in rig pumps.

Drilling began on April 12, 1978. Using a $44-\mathrm{cm}$ (17-1/2-in.) bit, a hole was drilled to $619 \mathrm{~m}(2030 \mathrm{ft}$ ) and logs were run (see Figure 3). On April 17, while trying to run in casing, the casing stuck at 214.9 m ( 1522 ft ). At that point, circulating did not alleviate the problem. $0 i l$ and pipe lax were used to lubricate the pipe. On April 20 the casing moved downhole, allowing the casing to be run to a total depth of 517 m ( 1698 ft ). Cementing began at 1:00 A.M. and was completed at 3:30 A.M. on April 21, 1978. During the 24 -hour cement waiting period, the blowout preventer (BOP) was nippled up.


Fig. 1 Raft River geothermal site and location of wells.


Figure2. Location survey.

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Drilling proceeded to 911 m (2290 ft) with no problems, using a $31-\mathrm{cm}$ (12-1/4-in.) bit. At that point, it was necessary to trip out for a new bit. The hole was cored to $925 \mathrm{~m}(3035 \mathrm{ft})$ and 6 m (21 ft) of core were recovered. On April 27 drilling began again with a new bit. Circulation was intermittently lost, but this posed no problems in drilling. On April 30, at a depth of $1176 \mathrm{~m}(3858 \mathrm{ft})$, the drill string was pulled out and a core barrel was run in the hole. Drillers encountered 18 m ( 60 ft ) of fill on the bottom and $3 \mathrm{~m}(9 \mathrm{ft})$ of core were recovered. The bottomhole temperature was $70^{\circ} \mathrm{C}\left(158^{\circ} \mathrm{F}\right)$, with a maximum temperature of $71^{\circ} \mathrm{C}$ $\left(160^{\circ} \mathrm{F}\right)$ at $1036 \mathrm{~m}(3400 \mathrm{ft})$.

An eight-hour injection test was run on May 1, 1978. Injection rates were $12,24,36$, and $48 \mathrm{~L} / \mathrm{sec}(200,400,600$, and 800 gpm$)$. A pressure increase up to 2100 kPa (305 psi) was noted during the five-hour, $48-\mathrm{L} / \mathrm{sec}(800-\mathrm{gpm})$ test.

Following the injection test, the well was air lifted to clean and stimulate the hole, and to remove injected water so that formation-water quality samples could be taken and analyzed. The well was allowed to recover for six hours following the air lift. The water level reached 5 m ( 18 ft ) below ground level, with no artesian-pressured flows. One week later, artesian flows of $0.6 \mathrm{~L} / \mathrm{sec}(10 \mathrm{gpm})$ began. Long-term tests are planned prior to full-scale injection. A drilling and operations summary is shown in Figure 4.
III. SURFACE AND CONTAINMENT EQUIPMENT AND SERVICES

1. CONTAINMENT EQUIPMENT - SURFACE HOLE

A 5l-cm (20-in.) single-gate Shaffer blowout preventer (BOP) was set between the 5l-cm (20-in.) casing head and the drilling nipple for drilling the $44-\mathrm{cm}\left(17-1 / 2-i \mathrm{n}_{\mathrm{I}}\right)$ hole to 619 m (2030 ft).

## 2. CONTAINMENT EQUIPMENT - PRODUCTION HOLE

After setting the $34-\mathrm{cm}(13-3 / 8-i n$.$) casing at 518 \mathrm{~m}$ (1698 ft), the following containment stack (listed from expansion spool up) was used (see Figure 5).
(1) WKM 51-x 30-cm (20-x 12-in.) expansion spool
(2) WKM 30-cm (12-in.) master valve
(3) Adaptor spool

1978


Figure 4. RRGI-6 drilling and operations summary

(4) Shaffer double-gate $30-\mathrm{cm}(12-i n$.$) BOP$
(5) Hydril Type-GK $30-\mathrm{cm}$ (12-in.) BOP
(6) Grant $30-\mathrm{cm}(12-\mathrm{in}$.$) rotating head.$

## 3. CELLAR

A 2.4-x 3- x 2.4-m (8- x 10- x 8-ft) reinforced-concrete cellar was built to accommodate the BOP stack.

## 4. WELLHEAD

The permanent wellhead on this well consists of a standard WKM wellhead system. The casing head, with its $51-\mathrm{cm}$ ( $20-\mathrm{in}$.) $14,000-\mathrm{kPa}$ (2000-psi) API flange, is welded directly to the $51-\mathrm{cm}(20-i n$.$) well casing. The$ expansion spool mates to the $51-\mathrm{cm}$ (20-in.) $14,000-\mathrm{kPa}$ ( $2000-\mathrm{psi}$ ) API casing headflange on the bottom, and the $30-\mathrm{cm}$ (12-in.), 2760-kPa (400-psi) ANSI flanged master gate valve on the top. Both sides of the expansion spool contain $7.5-\mathrm{cm}$ ( $3-\mathrm{in}$. ) valved outlets with $7.5-\mathrm{cm}$ ( $3-\mathrm{in}$. ), $14,000-\mathrm{kPa}$ (2000-psi) API flanges.

A hanger spool mates with the master valve on the bottom, and with a $20-\mathrm{cm}$ ( 8 -in.), $1860-\mathrm{kPa}$ ( $600-\mathrm{psi}$ ) ANSI flanged power-seal gate valve on top. Above the power-seal gate valve is a $20-\mathrm{cm}$ ( $8-\mathrm{in}$. ), $1860-\mathrm{kPa}(600-\mathrm{psi})$ ANSI tee (or cross).

For logging access into the well, a double-studded, $20-\mathrm{cm}$ ( 8 -in.), $1860-\mathrm{kPa}(600-\mathrm{psi})$ ANSI to $10-\mathrm{cm}$ ( $4-\mathrm{in}$. ) $130-\mathrm{kPa}(300-\mathrm{psi})$ ANSI flange is mounted above the $20-\mathrm{cm}$ ( $8-\mathrm{in}$.) valve. A $10-\mathrm{cm}$ ( $4-\mathrm{in}$.) gate valve is mounted on top of the double-studded flange. Figure 6 depicts a schematic view of the completed wellhead system, showing the expansion capabilities for the production casing and the packoff system. The packoff system is designed to be repacked under pressure.

## 5. DRILLING RECORDER

A six-pen recorder charted the weight on the derrick, the drilling rate, the rotary torque, the standpipe pressure, and the pump strokes on the number-one and number-two pumps during drilling.


Fig: क्र Wellhead sischematic of

## IV. DOWNHOLE EQUIPMENT AND SERVICES

## 1. SURFACE CASING

Three joints of $51-\mathrm{cm}(20-\mathrm{in}) \mathrm{H}-$.40 casing were welded at each joint, set, and cemented to a $34-\mathrm{m}$ ( $110-\mathrm{ft}$ ) depth by Bill Martin of Rathole Drilling, Inc.

## 2. INTERMEDIATE CASING

A subcontractor ran forty joints of $34-\mathrm{cm}$ (13-3/8-in.), $81.1-\mathrm{kg} / \mathrm{m}$ $54.5-1 \mathrm{~b} / \mathrm{ft}$ ) K - 55 casing, guide shoe, and float collar.

## 3. DRILL BIT SUMMARY

A $44-\mathrm{cm}(17-1 / 2-i n$.$) hole was drilled to 337 \mathrm{~m}$ (1106 ft) with a Hughes OSCIG Jet bit, then to $619 \mathrm{~m}(2030 \mathrm{ft})$ with a Hughes OWV Jet bit.

Two Smith $31-\mathrm{cm}$ (12-1/4-in.) SVH-J bits were used to drill the hole to 1176 m ( 3858 ft ), and the well was completed open hole.

## 4. CORING

Two $9-\mathrm{cm}(3-1 / 2-\mathrm{in}$.$) OD cores were taken using a 20-\times 9-\mathrm{cm}$ (7-7/8$\times 3-1 / 2-i n$.$) diamond coring bit and a 9-m$ ( $30-\mathrm{ft}$ ) corebarrel. Drilling fluid for both cores was water. The first core was cut to $925 \mathrm{~m}(3035 \mathrm{ft})$, and $6 \mathrm{~m}(21 \mathrm{ft})$ of core were recovered. The second core was cut to $1185 \mathrm{~m}(3888 \mathrm{ft})$, and $3 \mathrm{~m}(9 \mathrm{ft})$ of core were recovered.

## 5. DRILLING FLUID

A flocculated gel mud was used to drill the $44-\mathrm{cm}(17-1 / 2-i n$.$) hole. Mud$ weight ranged from 1.12 to $1.17 \mathrm{~kg} / \mathrm{L}$ ( 9.4 to $9.8 \mathrm{lb} / \mathrm{gal}$ ), with a viscosity of 38 to $47 \mathrm{sec} / \mathrm{L}$. Drilling continued below the $34-\mathrm{cm}(13-3 / 8-\mathrm{in}$.) casing to total depth, with water pumped from the RRGE-3 reserve pit. Some loss of circulation occurred between 630 and 660 m ( 2100 to 2200 ft ), and again at 930 m ( 3100 ft ).

## 6. SAMPLES AND MUD LOGGING SERVICE

A mud logging service was employed to monitor drilling fluid and cutting returns. This service monitored fluid temperatures (in and out), and hydrogen sulfide and hydrocarbon concentrations. Lithologic characteristics were also determined from the analysis of drill cuttings. Samples of cuttings were taken at $6-\mathrm{m}(20-\mathrm{ft})$ intervals.

## 7. CEMENTING

Surface Casing - The $51-\mathrm{cm}(20-\mathrm{in}$.$) casing was cemented from 34 \mathrm{~m}$ ( 110 ft ) to ground Tevel, using 260 sacks plant-mix concrete with 39 kg (20 lb) fine sand per sack of cement.

Intermediate Casing - The intermediate, $34-\mathrm{cm}$ (13-3/8 in.) casing was cemented to 518 m (1698 ft ) in a $44-\mathrm{cm}$ (17-1/2-in.) hole, using RFC Thrixotropic cement. A 4770-L ( $30-\mathrm{bbl}$ ) water preflush, followed by a 3815-L (24-bb1) chemical wash, pretreated the hole. A flow of 795 L ( 5 bb 1 ) of water led 625 sacks of Class- G cement with $8 \% \mathrm{gel}$, at a slurry weight of $1.62 \mathrm{~kg} / \mathrm{L}$ ( $13.5 \mathrm{lb} / \mathrm{gal}$ ). This was followed by 780 sacks Class-G cement, with 11.5 kg ( 25 lb ) Kolite per sack of cement, $20 \%$ silica flour and $8 \% \mathrm{D}-53$, amounting to a slurry weight of $1.67 \mathrm{~kg} / \mathrm{L}$ ( $14 \mathrm{lb} / \mathrm{gal}$ ). Cement was displaced with $71,300 \mathrm{~L}(260 \mathrm{bb} 1)$ water. During cementing, 8740 L ( 55 bbl ) of returns were lost.

## 8. DRILLING PROBLEMS

While running in the $34-\mathrm{cm}$ ( $13-3 / 8$-in.) casing, the casing crew encountered tight spots at 166 m ( 546 ft ) -13 joint, and at $180 \mathrm{~m}(589 \mathrm{ft})-14$ th joint. They ran two more joints by circulating at $215 \mathrm{~m}(705 \mathrm{ft})-16^{\text {th }}$ joint. They worked the pipe to $464 \mathrm{~m}(1522 \mathrm{ft})-37$ joint, where it stuck. An attempt to free it by circulating failed. A try at lubricating the pipe by soaking and circulating $18,150 \mathrm{~L}(5000 \mathrm{gal})$ diesel oil and 9800 L (2700 gal) pipe lax for 20 hours freed it. The casing was run to 518 m ( 1698 ft ).

## 9. GEOPHYSICAL LOGGING PROGRAM

Various logs were run in the RRGI-6 well in order to determine the condition of the hole at different stages of the drilling operations. A listing of the logs, the intervals, and the lengths is shown in the following table.

## TABLE I

LOGS RUN ON RRGI- 6

| $\underline{\text { Log }}$ | Type | Date | Shallowest Reading [m(ft)] | Deepest Reading [ $\mathrm{m}(\mathrm{ft})]$ | Total <br> Length <br> Logged <br> [m(ft)] |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Compensated Neutron | 4-16-78 | 30 (100) | 615 (2017) | 584 (1917) |
| 2 | Dual Induction Focused Log | 4-16-78 | 27 (90) | 616 (2020) | 588 (1930) |
| 3 | Borehole Compensated Acoustilog | 4-17-78 | 30 (100) | 613 (2011) | 582 (1911) |
| 4 | Differential Temperature Log | 4-17-78 | 30 (100) | 615 (2016) | 584 (1916) |
| 5 | Four-Arm Caliper Log | 4-17-78 | 27 (90) | 615 (2019) | 588 (1929) |
| 6 | Epilog - Computer Log Analysis | 4-27-78 | 37 (120) | 616 (2020) | 579 (1900) |
| 7 | Dual Induction Focused Log | 4-30-78 | 518 (1700) | 1153 (3782) | 635 (2082) |
| 8 | Borehole Compensated Acoustilog | 4-30-78 | 518 (1700) | 1150 (3773) | 632 (2073) |
| 9 | Differential Temperature Log | $4-30-78$ | 506 (1660) | 1153 (3782) | 647 (2122) |
| 10 | Compensated Densilog Compensated Neutron | 4-30-78 | 518 (1700) | 1154 (3787) | 636 (2087) |
| 11 | Compensated Densilog | 4-30-78 | 518 (1700) | 1154 (3787) | 636 (2087) |

# RRGI:G, Completion ReporT <br> APPENDIX A <br> DAILY DRILLING REPORTS 

The following table contains excerpts from the notes recorded in the driller's IADC "Daily Drilling Report."

## TABLE A-I

DAILY DRILLING REPORTS

February 20, 1978
March 3, 1978
April 5, 1978
April 5 to 11, 1978

April 12, 1978

April 13, 1978

April 14, 1978

April 15, 1978

Rat and mouse holes drilled and conductor pipe set.
Cellar completed.
Rig on location.
Rigging up Colorado Well Service Rig \#75, a truckmounted Cabot 750 with $34-\mathrm{m}$ (112-ft) derrick. Substructure was 4 m ( 14 ft ) above ground level.

Spaded. Drilled $44-\mathrm{cm}$ (17-1/2 in.) hole from 23 to 112 m (74 to 400 ft ) (Kelly Bushing) in 15 hours. Drilled with $34-\mathrm{m}$ (17-1/2-in.) $\mathbf{3}^{\text {Hughes }}$ OSCIG-Jet bit. Mud: gel; vis.: $55 \mathrm{sec} / 1000$ on (had to be brought down from 120). Stabilization: nomrotating stabilizers and eleven $20-\mathrm{cm}$ (8-in.) drill collars.

Drilled 12 hours with Bit 1 to 312 m ( 1025 ft ). Survey showed 1/2-degree deviation at 160 m ( 525 ft ). Repaired shale shaker, tong pulley, and weight indicator. Hole become tight. Used Bit 1, two nonrotating stabilizers, and eleven $20-\mathrm{cm}$ ( 8 -in.) drill collars. Mud: gel; wis.: $51 \mathrm{sec} / 1000 \mathrm{cc}$; wt.: $1.12 \mathrm{~kg} / \mathrm{L}(9.4 \mathrm{ppg})$.

Drilled to 337 m (1106 ft) in 3 hours. Bit 1 made 315 m (1032 ft) in 31 hours. Bit 2, in at 337 m ( 1106 ft ), was a Hughes $44-\mathrm{cm}$ (17-1/2-in.) OWV-J. Tight hole dragged up to $22,720 \mathrm{~kg}(50,000 \mathrm{lb})$ over string weight. Drilled to 427 m ( 1402 ft ). Used eleven $20-\mathrm{cm}$ ( $8=\mathrm{in}$.) drill collars and two nonrotating stabilizers. Mud: gel; vic.: $44 \mathrm{sec} / 1000$ $\mathrm{cm}^{3}$; wt.: $1.14 \mathrm{~kg} / \mathrm{L}(9.5 \mathrm{ppg})$.

Drilled from 425 to 570 m ( 1402 to 1925 ft ) in 18 hours using Bit 2. Used two nonrotating stabilizers and eleven $20-\mathrm{cm}$ (8-in.) drill collars. Mud: gel; wis.: $44 \mathrm{sec} / 1000 \mathrm{~cm}^{3}$ wt.: $1.14 \mathrm{~kg} / \mathrm{L}(0.5 \mathrm{ppg})$.

Apri1 16, 1978

April 17, 1978

April 18, 1978

April 19, 1978

April 20, 1978

April 21, 1978

April 22, 1978

April 23, 1978

April 2.4, 1978

Drilled to $619 \mathrm{~m}(2030 \mathrm{ft})$ in 5 hours. Used Bit 2, two nonrotating stabilizers, and eleven $20-\mathrm{cm}$ ( 8 -in.) drill collars. Conditioned hole for logs. Ran temperature, caliper, and dual-induction logs.

Finished logging 10:00 A.M. Circulated, rigged up casing crew, and started running casing.

Ran casing. Casing went to 45 m ( 148 ft ) in tight hole and stuck. Worked casing to 180 m ( 589 ft ). Circulated and worked casing to 466 m ( 1528 ft ). Conditioned hole. Casing stuck.

Circulated around stuck casing. At 3:00 P.M., started displacing mud with diesel oil and pipe lax. Spotted oil at surface 5:00 P.M. Weight indicator showed $9070 \mathrm{~kg}(20,000 \mathrm{lb})$ at $5: 00$ P.M. and $14,060 \mathrm{~kg}(31,000$ 1b) at 7:30 P.M. Pipe moved $9 \mathrm{~m}(30 \mathrm{ft})$ down hole at 8:30 P.M.

Worked casing until it reached 518 m ( 1698 ft ), where it stuck again. Circulated hole. Hooked up dowell to start cementing operations.

Cemented forty joints of $81.7-\mathrm{kg} / \mathrm{m}(54-1 \mathrm{~b} / \mathrm{ft}) 34-\mathrm{cm}$ (13-3/8-in.) casing. Shoed at 518 m (1698 ft). Cemented with 625 sacksof Class-G cement with 11.5 kg (25 lb) Kolite per sack of cement, $20 \%$ silica flour, and $8 \%$ D-53. Total of 1405 sacks Class-G cement at $1.67 \mathrm{~kg} / \mathrm{L}$ ( 14 ppg ). Plug down at 3:30 A.M. WOC Cut off casing. Cleaned mud pits, cellar, and lines.

Nippled up BOP and cleaned mud tank. At 10:00 P.M., rigged up and started into hole.

Drilled cement with Bit 3, a 31-cm (12-1/4-in.) Smith SVH. Reamed soft stringers with eleven joints out. Kelly down at 8:00 A.M. Circulated to clean hole. Tripped out and changed bottom hole assembly to shock sub, 6 -point reamer, and blade stabilizer. Used eleven $20-\mathrm{cm}$ ( $8-\mathrm{in}$. ) drill collars. Started back into hole. Drilled with water.

Drilled 13 hours to 792 m ( 2597 ft ) with Bit 3 and eleven $20-\mathrm{cm}$ (8-in.) drill collars, shock sub, 3-point reamer, 6-point reamer, and blade stabilizer. Changed Grant rotating head rubber. Serviced rig. Ran deviation survey showing 1 degree at 782 m ( 2566 ft ). Drilled with water.

April 25, 1978

April 26, 1978

April 27, 1978

April 28, 1978

April 29, 1978

April 30, 1978

May 1, 1978

Time
9:10 to 10:10 A.M.
11:10 to 1:10 P.M.
1:10 to 2:10 P.M.
2:10 to 4:00 P.M.
4:00 to 9:30 P.M.

Drilled 19 hours to $911 \mathrm{~m}(2990 \mathrm{ft})$ with Bit 3, eleven $20-\mathrm{cm}$ ( 8 -in.) drill collars, shock sub, 3 -point reamer, 6-point reamer, and blade stabilizer. Deviation survey showed 1 degree at $911 \mathrm{~m}(2990 \mathrm{ft})$. Drilled with water.

Pulled out of hole and picked up core barrel, jars, collars, Bit 4, and Hycalog $20-\times 8.9-\mathrm{cm}(7-7 / 8-\times 3-1 / 2-$ in.) CMHP diamond-core bit. Tested BOP. Tripped in hole with corebarrel. Cored two hours. Pulled out and found one joint of drill pipe with a hole. Replaced it and went back in hole. Encountered $18 \mathrm{~m}(60 \mathrm{ft})$ of fill. Cored 1-1/2 hours. Recovered $6 \mathrm{~m}(21 \mathrm{ft})$ of core. Tripped for Bit 5, a Smith 31-cm (12-1/4-in.) SVH. Drilled with water and got $50 \%$ returns. From 9:30 to 11:00 P.M., lost 127,000 L ( 800 bbls ) of water.

Reamed core hole with Bit 4. Drilled 19-3/4 hours to 970 m ( 3183 ft ) with Bit 4 using shock sub, 3-point reamer, 6-point reamer, blade stabilizer, and eleven 20 cm ( 8 -in.) drill collars. Cleaned out fill. Drilled with water, losing $12,700 \mathrm{~L} / \mathrm{hr}$ ( $80 \mathrm{bbls} / \mathrm{hr}$ ).

Drilled to $1084 \mathrm{~m}(3555 \mathrm{ft})$ in nine hours with Bit 5, eleven $20-\mathrm{cm}$ ( $8-\mathrm{in}$.) drill collars, 3 -point reamer, 6 -point reamer, shock sub, and blade stabilizer. Pulled out of hole and laid down bottom hole assembly. Tripped in to clean out $18 \mathrm{~m}(59 \mathrm{ft})$ of fill. Circulated to clean hole. Tripped out.

Picked up corebarrel jars, sub, and diamond Bit 4. Tripped in hole. Circulated to wash out 18 m ( 60 ft ) of fill. Started coring from 1176 to 1185 m ( 3858 to 3889 ft ). Tripped out with core and laid down bottom hole assembly. Recovered 3 m ( 9 ft ) of core. Hole left open for nine hours. Fluid level measured at $10 \mathrm{~m}(34 \mathrm{ft})$ below ground level.

Water level held at $10 \mathrm{~m}(34 \mathrm{ft})$. Waited on logging truck. Truck arrived 9:00 A.M. Rigged up and started running logs.

Logging operations completed at 1:00 A.M. Rigged up for injection test. Results of test as follows:
Injection Rate
$[L / \mathrm{sec}(\mathrm{gpm})]$

12 (200)
24 (400)
Closed in
37 (615)
Closed in
48 (800) 2100 (305)

9:30 Completion of Test

## TABLE A-I (cont.)

May 2, 1978

May 3, 1978

Prepared for air lift test at 73 m (240 ft). Air lifted for $9-1 / 2$ hours. Water level rose as follows:

| Time | Rise $[\mathrm{m}(\mathrm{ft}, \mathrm{in})$. |  |
| :---: | :---: | :---: |
| 6:25 P.M. | 14.9 | $(49,0)$ |
| 6:30 P.M. | 14.3 | $(46,10)$ |
| 6:35 P.M. | 13.6 | (44, 9) |
| 6:40 P.M. | 13.2 | $(43,3)$ |
| 6:45 P.M. | 13.2 | $(43,3)$ |
| 6:50 P.M. | 12.6 | (41, 2) |
| 6:55 P.M. | 11.9 | $(39, ~ 1)$ |
| 7:00 P.M. | 11.7 | $(38,3)$ |
| 7:05 P.M. | 11.4 | (37, 5) |
| 7:10 P.M. | 10.8 | $(35,6)$ |
| 7:15 P.M. | 10.7 | (35, 0) |
| 7:20 P.M. | 10.6 | $(34,8)$ |
| 7:30 P.M. | 10.3 | $(33,9)$ |
| 11:00 P.M. | 5.5 | (18, 0) |

Layed down collars and Kelly. Nippled down BOP. At 4:30 P.M. started rig-down operations.

APPENDIX B

BIT RECORD

The following table provides a performance record for each of the bits used to drill RRGI-6. This information was also obtained from the IADC "Daily Drilling Report."

## TABLE B-I

## BIT RECORD

|  | Bit | Make |  | $\begin{aligned} & \text { Size } \\ & {[\mathrm{cm}(\text { in. })]} \end{aligned}$ | Type | Jets | Serjal Number |  | Depth Out [ m ( ft ) KB ] |  | gth <br> 11 ed <br> (ft)] |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | Hughes | 44.5 | (17-1/2) | OSCIG-J | 32nd open | BX517 | 337 | (1106) | 313 | (1026) |
|  | 2 | Hughes | 44.5 | (17-1/2) | OWV-J | 15 | CA413 | 619 | (2030) | 282 | (924) |
|  | 3 | Smith | 31.1 | (12-1/4) | SVH-J | Open | 469KN | 911 | (2990) | 293 | (960) |
|  | 4 | NL Hycalog | $20 \times 9$ | $\begin{gathered} (7-7 / 8 \times \\ 3-1 / 2) \end{gathered}$ | CMHIP-Diamond | Diamond | 16960 | 922 | (3025) | 11 | (35) |
|  | 5 | Smith | 31.1 | (12-1/4) | SVH-J | Open | 443JR | 1158 | (3800) | 247 | (810) |
|  | 6 | NL. Hycalog | $20 \times 9$ | $\underset{3-1 / 2)}{(7-7 / 8} x$ | CMHIP-Diamond | Diamond | 16960 | 1185 | (3888) | 9 | (30) |

TABLE B-I (Continued)


## APPENDIX C

## CASING RECORD

The following table contains excerpts from notes recorded in the drilling superintendent's casing record notebook.

CASING RECORD [a]

| Joint | Measured Length $\qquad$ | $\begin{gathered} \text { Cumulative Length } \\ {[m(f t .)]} \end{gathered}$ | Remarks |
| :---: | :---: | :---: | :---: |
| 1 | 73.3 (43.64) | 13.3 (43.64) | Centralizer |
| 2 | $12.4(40.65)$ | 25.7 (84.29) |  |
| 3 | 12.9 (42.30) | 38.6 (126.59) | Centralizer |
| 4 | 13.3 (43.50) | $51.8(170.09)$ |  |
| 5 | 12.8 (41.95) | 64.6 (212.04) | Centralizer |
| 6 | 12.7 (41.73) | $77.4(253.77)$ | Centralizer |
| 7 | 12.6 (41.46) | $90.0(295.23)$ | Centralizer |
| 8 | 12.6 (41.40) | 102.6 (336.63) |  |
| 9 | 12.0 (39.49) | 114.6 (376.12) | Centralizer |
| 10 | 13.0 (42.62) | 127.6 (418.74) |  |
| 11 | $12.9(42.26)$ | 140.5 (467.00) | Centralizer |
| 12 | 13.1 (43.10) | 153.6 (504.10) |  |
| 13 | 13.0 (42.77) | 166.7 (546.87) | Centralizer |
| 14 | 12.9 (42.30) | 179.6 (589.17) | Centralizer |
| 15 | 13.0 (40.65) | 192.0 (629.82) | Centralizer |
| 16 | $13.2(43.22)$ | 205.1 (673.04) |  |
| 17 | $12.5(40.95)$ | 217.6 (713.99) | Centralizer |
| 18 | $12.9(42.48)$ | 230.6 (756.47) |  |
| 19 | 12.8 (41.96) | 243.4 (798.43) |  |
| 20 | 12.9 (42.16) | 256.2 (840.59) |  |
| 21 | $13.4(43.91)$ | 269.6 (884.50) |  |
| 22 | 13.0 (42.80) | 282.6 (927.30) |  |
| 23 | 13.1 (42.89) | 295.7 (970.79) |  |
| 24 | 13.3 (43.59) | 309.0 (1013.78) |  |
| 25 | $13.2(43.35)$ | $322.2(1057.13)$ |  |
| 26 | $13.1(42.88)$ | 335.3 (1700.07) |  |
| 27 | 13.1 (42.88) | 348.4 (1142.89) |  |
| 28 | $13.0(42.78)$ | $361.4(1185.67)$ |  |
| 29 | 13.1 (42.92) | 374.5 (1228.59) |  |
| 30 | 13.3 (43.78) | 387.8 (1272.37) |  |
| 31 | 12.8 (42.05) | 400.6 (1374.42) |  |
| 32 33 | $13.1(43.05)$ | $413.8(1357.47)$ |  |
| 33 | $12.9(42.30)$ | 426.7 (1399.77) |  |
| 34 | 13.0 (42.74) | 439.7 (1442.51) |  |
| 35 | 13.0 (42.75) | $452.7(1485.26)$ |  |
| 36 37 | $13.2(43.25)$ | $465.9(1528.51)$ |  |
| 37 38 | 13.1 (43.14) | $479.1(1571.65)$ |  |
| 38 | 13.3 (43.50) | $492.3(1615.15)$ |  |
| 39 40 | $13.0(42.60)$ | $505.3(1657.75)$ |  |
| 40 | 12.2(39.89) | $517.4(1697.64)$ |  |

[a] All intermediate casing was $34 \mathrm{~cm}(13-3 / 8 \mathrm{in}$.) $00,081.3 \mathrm{~kg} / \mathrm{m}(54.5 \mathrm{lb} / \mathrm{ft})$ ST\&C, K-55, Range 3.





