__inued

De of activity	County
nd dredge	Chesterfield.
	Henrico. Isle of Wight and Prince George.
	Fairfax.
	Henrico and
and plant	Rockingham Halifax. Franklin.
ту	Botetourt.
do	Loudoun.
.do	Culpepper.
do	Frederick. Hanover.
do	Augusta.
do	Tazewell.
do	Roanoke.
do	Greensville.
ries	Brunswick, Fairfax, Goochland, Halifax, Mecklenburg Pittsylvania, Prince Wil- liam, Buck- ingham.
ne and shale.	

n Nansemond County.

Ture.

The Mineral Industry of Washington

This chapter has been prepared under a cooperative agreement between the Bureau of Mines, U.S. Department of the Interior, and the Washington Division of Mines and Geology for collecting information on all minerals.

By Benjamin Petkof 1

The total value of mineral production increased during the year. Decreased production of portland cement, lead, silver, gold, and tungsten was offset by increased output of other mineral products such as clay, coal, sand and gravel, diatomite, olivine, and talc. The output of nonmetallic minerals greatly exceeded that of metallic

minerals and fossil fuels.

The production of aluminum in Washington declined during 1973 because of an electrical power shortage in the Pacific Northwest, which resulted from low water conditions.

¹ Physical scientist, Division of Nonferrous Metals—Mineral Supply.

Table I.-Mineral production in Washington 1

	1	972	1973	
Mineral	Quantity	Value (thou- sands)	Quantity	Value (thou- sands)
Cement:				
Masonrythousand short tons	6	\$170	6	\$169
Portlanddodo	1,239	26,848	1,194	26,651
Clays ² do	264	584	287	664
Coal, bituminousdo	2,635	17,424	3,270	21,440
Gem stones	NA	163	NA	160
Gypsumthousand short tons	5	13	w	w
Lead (recoverable content of ores, etc.)short tons	2,567	772	2,217	722
Peatthousand short tons	18	89	21	110
Pumicedo	w	w	1	1
Sand and graveldodo	23,065	26,069	27,935	30,132
Silver (recoverable content of ores, etc.)	•	,		,
thousand troy ounces	221	372	w	w
Stonethousand short tons	14,712	3 23,764	11.384	19.284
Zinc (recoverable content of ores, etc.)short tons	6,483	2.301	6,378	2,635
Value of items that cannot be disclosed:	•			
Clays (fire clay), copper, diatomite, gold, lime,				
olivine, stone (dimension 1972), talc, tungsten,				
uranium, and values indicated by symbol W	XX	11,237	XX	12,361
Total	XX	109,806	XX	114,329
Total 1967 constant dollars	XX	90,601	XX	p 83,940

Preliminary. NA Not available. W Withheld to avoid disclosing individual company confidential data; included with "Value of items that cannot be disclosed." XX Not applicable.

1 Production as measured by mine shipments, sales, or marketable production (including consumption by producers).

2 Excludes fire clay; included with "Value of items that cannot be disclosed."

3 Excludes some dimension stone; included with "Value of items that cannot be disclosed."

Table 2.-Value of mineral production in Washington, by county (Thousands)

		•	
County	1972	1973	Minerals produced in 1973 in order of value
Adams	\$2,543	w	Stone, sand and gravel.
Asotin	20	\$58	Sand and gravel.
Benton	w	w	Stone, sand and gravel.
Chelan	366	w	
Clallam	1.028		Clays, stone, sand and gravel.
Clark	2,073	2.278	Stone, sand and gravel, clays.
Columbia	109	96	
Cowlitz	1.527	1,219	
Douglas	w	62	
Ferry	ÿ		Gold, silver, stone, copper, zinc, lead.
Franklin	ŵ	w	Sand and gravel, stone.
Garfield	ŵ		Stone.
Grant	5.416		
Grays Harbor	1,020	978	Diatomite, sand and gravel, lime, stone.
sland	w	305	Sand and gravel, stone.
efferson	w		Do.
Cine		W 500	
Cing	22,881	24,502	Cement, sand and gravel, stone, coal, clays, per
Citsap	674 130	w	
Cittitas		272	Stone, sand and gravel, clays, pumice.
Clickitat	291	299	Stone, sand and gravel.
ewis	w	22,047	
incoln	175		Stone.
fason	\mathbf{w}	w	
kanogan	w	w	
Pacific	419	520	
Pend Oreille	8,478	7,207	Cement, zinc, lead, stone, sand and gravel, silve copper.
ierce	6.307	8,696	Sand and gravel, stone, lime, clays.
an Juan	w	w	Sand and gravel, stone,
kagit	2.051	2.912	Olivine, stone, sand and gravel, talc.
kamania	249	359	Stone, gold, sand and gravel, copper, silver.
nohomish	5,425	w	Sand and gravel, stone, clays, peat.
pokane	3,260	3,532	Do.
tevens	5,207	5,218	Uranium, stone, sand and gravel, clays, tung
hurston	686	000	sten, lead, silver.
Vahkiakum		983 W	Sand and gravel, stone, peat.
Valla Walla	w		Stone.
hatcom	W	w	Sand and gravel.
Hatcom	w	w	Cement, stone, sand and gravel, clays.
/hitman	777		
hitman	w		Stone, sand and gravel.
/hitman	1,735	1,449	Stone, sand and gravel. Sand and gravel, stone, lime.
hitman			Stone, sand and gravel. Sand and gravel, stone, lime.

W Withheld to avoid disclosing individual company confidential data; included with "Undis-

W WILLIAM WILL

Legislation and Government Programs .--No legislative actions were implemented during the year that had any significant influence on the State's minerals industry.

Environment.—Increased demand and prices for copper and molybdenum have increased the economic viability of a large low-grade copper deposit on the Bren Mac property. The proximity of the water source for the city of Everett, Wash., to the Bren Mac property and the possibility of contamination of the water source by mining operations, caused the city to file suit in Snohomish Superior Court to stop additional development work on the property. In addition, an environmental impact

statement must be prepared and the property rezoned prior to permitting mining operations. Future operation of the property will be dependent on the resolution of these issues.

The Puget Sound Air Pollution Control Agency approved regulations to limit arsenic emissions from nonferrous smelters. As a result, American Smelting and Refining Company (Asarco) announced plans to lower arsenic emissions from a high of 700 pounds per day to 50 pounds per day. Installation of a baghouse on the plant's mainstack was under consideration to remove 90% of the process sulfur.

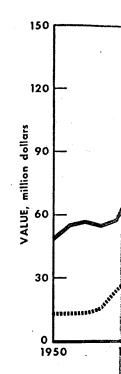


Figure 1.-Value of sa

Ta

Annual average labor Total labor force Unemployment Employment:
Construction
Aerospace
Lumber and Food processing
All manufactur
All industries
Personal income:

Total Per capita _______
Construction activity:
Value of nonresider
State highway cong

Cement shipments

Farm marketing receipt Mineral production value

p Preliminary.

Sources: Survey of Cin Washington State; a

⇒v county

973 in order of value

copper, silver. cravel. lays.

__ zinc, lead.

wel, lime, stone.

stone, coal, clays, peat Deat. Slays, pumice.

ziays, pumice.

gypsum.

isand and gravel, silver,

gravel, talc. gravel, copper, silver. clays, peat.

and gravel, clays, tung-

gravel, clays.

lime.

included with "Undis-

epared and the proppermitting mining peration of the propent on the resolution

Air Pollution Control regulations to limit monferrous smelters. Smelting and Refin announced plans to a smooth small from a high of 70° pounds per day. In secon the plant's main sideration to remove

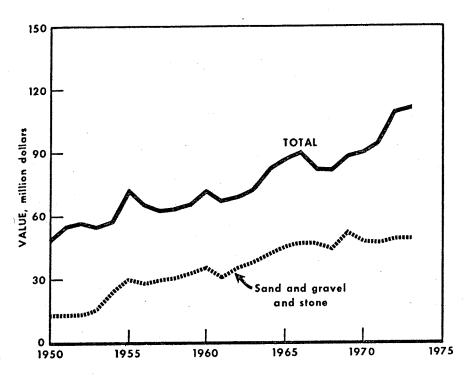


Figure 1.—Value of sand and gravel and stone, and total value of mineral production in Washington.

Table 3.-Indicators of Washington business activity

	1972	1973 Р	Change, percent
Annual average labor force and employment:			
Total labor forcethousands	1,436	1,464	+1.9
Unemploymentdodo	137	. 113	-17.5
Employment:			
Employment:	52.2	55.3	+5.9
Constructiondo	41.4	50.5	+22.0
Aerospacedo	47.3	50.1	+5.9
Lumber and wood productsdo	27.7	28.4	+2.5
Food processingdo	224.1	244.8	+9.2
All manufacturingdodo	877.9	906.5	+3.3
All industriesdo	611.9	200.0	-J- 0.0
Personal income:	*** *** *	#1F 10C 0	+11.1
Totalmillions_	\$15,399.0	\$17,106.0	
Per capita	\$4,472.0	\$4,989.0	+11.6
Construction activity:			1 00 0
Value of nonresidential constructionmillions	\$252.6	\$352.7	+39.6
State highway commission: Value of contracts awarded			
millions	\$184.0	\$116.0	-37.0
Cement shipments to and within Washington			
thousand short tons	1,098.0	1,110.0	+1.1
Farm marketing receiptsmillions	\$1,128.8	\$1,572.5	+39.3
Mineral production value	\$109.8	\$114.3	+4.1

Preliminary.

Sources: Survey of Current Business; Employment and Earnings; Labor Force and Employment in Washington State; and the U.S. Bureau of Mines.

TIÜ

REVIEW BY MINERAL COMMODITIES

NONMETALS

Cement.—Shipments of portland cement in 1973 declined 4% in quantity and 1% in value from those of 1972 to 1.19 million short tons valued at \$26.65 million. Shipments of 5,689 tons of prepared masonry cement valued at \$169,415 represented only a slight decline from the quantity and value of material shipped in 1972. Output originated at four plants, (three wet and one dry process), each producing both portland and masonry cement. Shipments of portland cement included types I, II, and III (general use, moderate heat, high-early-strength) and white cement.

Ready-mix concrete, and concrete product manufacturers, building material dealers, and contractors were the major consumers.

Clays.—Production increased 9% in quantity and 14% in value over that of 1972. Clay was produced in 11 counties, but five counties accounted for 91% of total production. Fire clay was produced in only two counties.

Gypsum.-Argo Minerals, Inc., mined gypsum at the Poison Lake mine in Okanogan County. Kaiser Gypsum Co., Inc., calcined gypsum in King County.

Lime.—Domtar Chemicals, Inc., and Utah-Idaho Sugar Co. produced lime in Grant, Pierce, and Yakima Counties for sugar refining, paper and pulp processing, calcium carbide production, sewage treatment, and other uses. Output declined slightly in quantity and value from that of 1972. The lime was consumed in Washington, Oregon, and other nearby western States. Lime consumption in Washington declined from 164,000 tons in 1972 to 141,-944 tons in 1973.

Sand and Gravel.-Production increased 21% in quantity and 16% in value from that of 1972 because of increased sand and gravel demand for end uses such as fill and paving. Commercial operations provided 81% of the total; the remainder was provided by local government contractors' crews. Production was reported from 33 counties but Grant, King, Pierce, Snohomish, and Spokane Counties accounted for 62% of the total.

The consumption pattern for sand and gravel in Washington for 1973 was as follows: Paving, 42%; building, 27%; fill, 25%; and other uses, 6%.

Stone.-The production of crushed and broken stone declined 23% in quantity from that of 1972; value also declined. There were 262 operating quarries in 36 counties, but 55 quarries in 5 counties produced 37% of the stone reported. There were seven counties whose production was valued in excess of \$1 million. Four uses-riprap, road base, surface treatment, and aggregate—consumed 66% of the available crushed stone.

Traprock constituted 77% of the stone quarried and came from 183 quarries in 28 counties. About 75% was used for aggregate, road material, and riprap. Granite was produced in 18 quarries and accounted for 7% of the stone. Fifteen quarries produced limestone to furnish almost 9% of the total stone output. Almost three-fourths of total limestone production was used to make cement and lime.

METALS

Aluminum.-Primary aluminum production declined less than 1% in quantity and 4% in value from that of 1972. Washington's share of national production was 23%, a decline of 2% from that of 1972. The lack of growth in Washington's primary aluminum production in 1973 may be attributed to the shortage of electrical power in the Pacific Northwest due to low water conditions. Five firms, with a total of seven plants, produced aluminum from alumina, imported primarily from Australia.

Copper.—Bren Mac Mines, Ltd., planned to continue exploration on the Sunrise property to delineate the zone, in a large breccia pipe, that contains a copper-molybdenum mineralization. The deposit is located near the city of Everett's water supply in the Sultan Basin.

Silver Standard Mines, Ltd., Vancouver, British Columbia, planned a drilling program in the Danville area of northern Ferry County, an area of known mineralization that might be an extension of the boundary copper belt. Geochemical reconnaissance has indicated copper and molybdenum anomalics.

The Ram Mining Co. prospected at the Wayside mine near Granite Falls in Snohomish County. Construction of a small mill was planned to determine the capability of

Commercial operations: Sand: Building Fill ---Glass

> Other uses 1 Total 2 Gravel: Building

Paving Railroad ballast Miscellaneous Other uses ____ Total 2

Government-and-contractor Sand: Fill Paving Other uses ___ Total 2

> Gravel: Building --Fill -----Paving _____ Other uses ____ Total 2 _____

W Withheld to avoid dis Includes ground and to Data may not add to

3 Included with paving

Total sand and

Table 5.-

Dimension stone total

Crushed and broken: Bituminous aggregate Concrete aggregate Dense graded roadbas Macadam aggregate Surface treatment ass Unspecified construction Agricultural limeston Asphalt filler ____ Manufactured fine ag Metallurgical purpose Railrond ballast Riprap and jetty stork Other uses

Crushed total 3 Grand total 3 -

W Withheld to avoid 1 Includes ferrosilicon 2 Includes acid neutrati sugar refining, terrazzoe products, filter stone, as 3 Data may not add to

production of crushed and clined 23% in quantity from

TIES

value also declined. There ing quarries in 36 counties. in 5 counties produced 37er eported. There were seven production was valued in million. Four uses-riprap, zace treatment, and aggre. 66% of the available

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METALS

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1 Mac Mines, Ltd., planned ploration on the Sunrise ineate the zone, in a large at contains a copper-molybization. The deposit is ze city of Everett's water ultan Basin.

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aing Co. prospected at the zar Granite Falls in Snohounstruction of a small mill netermine the capability of

Table 4.-Washington: Sand and gravel sold or used by producers, by class of operation and use

(Thousand short tons and thousand dollars)

Class of operation and use	1972	2	1973	
Olass of operation and use	Quantity	Value	Quantity	Value
Commercial operations:				
Sand:				
Building	3,228	4,721	3,029	4,270
rm	892	640	2,495	1.811
Glass	53	480	W	95
Paving	1,249	1,723	1,190	1,431
Other uses 1	28	54	205	385
Total 2	5,451	7,619	6,919	7,993
Gravel:				
Building	4.353	6,156	4,339	6.217
Fill	1,579	958	2,977	1.821
Paving	5,939	7.491	6,795	8.129
Railroad ballast	189	178	107	136
Miscellaneous	464	594	855	1.143
Other uses	290	444	671	1,227
Total 2	12,814	15,821	15,743	18.673
Government-and-contractor operations:				
Sand:				
Fill	w	w		
Paving	w	ŵ	26	58
Other uses	387	385	74	53
Total 2	387	385	101	111
Gravel:				
Building	35	59	35	17
Fill	1.380	301	1,335	272
Paying	2.948	1.883	3,691	3,015
Other uses	52	(3)	111	50
Total ²	4,414	2,243	5.173	3,355
			0,110	0,000
Total sand and gravel 2	23,065	26,069	27,935	30,132

W Withheld to avoid disclosing individual company confidential data; included with "Other uses." ¹ Includes ground and unground sand (1972), railroad ballast (1973), and other sands. ² Data may not add to totals shown because of independent rounding. ³ Included with paving gravel.

Table 5.-Washington: Stone sold or used by producers, by use (Thousand short tons and thousand dollars)

Use —	1972		1973	
Ose	Quantity	Value	Quantity	Value
Dimension stone total	3	w	6	346
Crushed and broken:				
Bituminous aggregate	517	926	580	1.123
Concrete aggregate	408	w	292	572
Dense graded roadbase stone	1,712	2,810	1,357	2,126
Macadam aggregate	w	375	114	200
Surface treatment aggregate	2,654	4,079	1,800	2,635
Unspecified construction aggregate and roadstone	5,419	7,443	2,135	2,598
Agricultural limestone	15	w	14	67
Asphalt filler	\mathbf{w}	W	69	W
Cement and lime manufacture	w	\mathbf{w}	833	1,295
Fill	184	132	746	w
Manufactured fine aggregate (stone sand)	w	w	24	50
Metallurgical purposes 1	72	215	49	120
Railroad ballast	321	543	559	872
Riprap and jetty stone	1,489	2,037	2,240	3,955
Other uses 2	1,918	5,204	565	3,327
Crushed total 3	14,708	23,764	11,377	18,938
Grand total 3	14,712	W	11,384	19,284

W Withheld to avoid disclosing individual company data; included with "Other uses."

1 Includes ferrosilicon and flux stone.

2 Includes acid neutralization, abrasives, drain fields, glass, paper manufacture, roofing aggregates, sugar refining, terrazzo, uses not specified, and waste material. The 1972 data include building products, filter stone, and refractory stone.

3 Data may not add to totals shown because of independent rounding.

Table 6.-Washington: Primary aluminum plant production data

	Prin	ı	
Year	Quantity (thousand short tons)	Percent of national total	Value (thousands)
1968	775	24	\$394,261
969	1.003	26	541,834
970	1,023	26	569,377
971	934	24	516,407
972	r 1.049	* 25	532,678
973	1,048	23	513,732

r Revised.

separating the minerals from a complex chalcopyrite-sphalerite ore.

Gold-Silver.--Production of gold and silver declined during the year, but the value of production increased, following the upward trend in world prices for these precious metal commodities. The average value of gold and silver produced in 1973 was \$97.81 and \$2.56 per troy ounce, respectively. Increasing price and demand for gold and silver may stimulate exploration and production. Silver was produced in Chelan, Ferry, Pend Oreille, Skamania and Stevens Counties.

Lead-Zinc.-Directors of the Pend Oreille Mines & Metals Co. were reported to have approved in principle a proposal to merge with the Bunker Hill Co., a wholly owned subsidiary of Gulf Resources and Chemical Corp. Pend Oreille Mines has a lead-zinc operation near Metaline Falls, Wash.

Magnesium.-Northwest Alloys Inc., a subsidiary of the Aluminum Company of America (Alcoa), began site preparation for its \$50 million magnesium plant at Addy, Wash. The State Department of Ecology and the company agreed on conditions for granting a construction permit. The plant was expected to have a capacity of 40,000 tons per year and to have begun production in late 1975.

MINERAL FUELS

Coal.-Bituminous coal production increased 24% from that of 1972. The bulk of production came from two strip mining operations in Lewis County. The remaining production came from one underground operation in King County.

Geothermal Energy.—The Department of Natural Resources, State of Washington, has issued a report entitled "The Search for Hot Rocks, Geothermal Exploration, Pacific Northwest" (Reprint 11), listing the requirements for the existence of a geothermal reservoir and discussing the dry-steam and hot-water thermal fields. Development of geothermal resources in the future could enhance the energy outlook for Washington and other States of the Pacific Northwest.

Peat.-Production was reported in five counties during the year. Thurston County as the largest producing county, followed by Spokane County. Production increased 17% over that of 1972; value increased 24%. The average value was \$5.24 per ton. The material was sold in bulk for use in soil improvement.

Petroleum and Natural Gas.-Eight Canadian mining and oil companies planned to drill for oil and gas in Stevens County, north of Spokane, Wash. Several shallow wells had been drilled on the 14, 000-acre site previously, and indications of oil and gas were observed.

Commodity and compa NONMETALS Cement:

Columbia Cement Co division of Filtrol (
Ideal Cement Co., a d
of Ideal Basic Ind Lehigh Portland Ce Lone Star Industries,

Clays: Interpace Corp __

Lowell Brick Co -Mutual Materials Cd Pacific Concrete Ind

Diatomite: Kenite Corp. sion of Witco Chem. Gypsum: Agro Minerals

Lime: Domtar Chemica Lime Div. Olivine: Northwest Intel

Pumice and pumicite: W. L. Marenakos C

Sand and gravel: Central Pre-Mix Co

N. Fiorito Co., Inc. Friday Harbor Sal Gravel Co. Glacier Sand & Gra

Lone Star Industri Materne Bros ---Reid Sand and Gri

Stoneway Concrete S & S Sand & Gra

Woodworth & Co.

Silicon carbide: The Stone: Black River Quar

Bohemia Inc ---Columbia Cement Degerstrom, N.A. Friend & Rikals.

General Construct Interstate Asphall

Lehigh Portland

Monroe Quarry Woodworth & Co

Sulfuric acid: Amering and Refining See footnotes at ef

⊐ion data

| Droduction | Production | Pro

.. FUELS

coal production in of 1972. The bulk com two strip mining county. The remainment one underground county.

The Department of me of Washington, has add "The Search for mal Exploration, Parint 11), listing the mistence of a geothermussing the dry-steam fields. Development in the future could methook for Washingtof the Pacific North-

ras reported in five mr. Thurston County mg county, followed Froduction increased 172; value increased me was \$5.24 per ton. in bulk for use in

watural Gas.—Eight oil companies planand gas in Stevens scane, Wash. Several drilled on the 14. and indications of yed.

See footnotes at end of table.

Table 7.-Principal producers

· Commodity and company	Address	Type of activity	County
NONMETALS	'		
Cement: Columbia Cement Co., a	Marietta Road, P.O. Box 37	Plant	Whatcom.
Ideal Cement Co., a division of Ideal Basic Industries,	Bellingham, Wash. 98225 420 Ideal Cement Bldg. Denver, Colo. 80202	do	King.
Inc.1 Lehigh Portland Cement	718 Hamilton Mall Allentown, Pa. 18105	do	Pend Oreille.
Co. ¹ Lone Star Industries, Inc		do	King.
Clays: Interpace Corp	2901 Los Feliz Blvd.	3 pits and	Do.
	Los Angeles, Calif. 90039	plants. 2 pits and	Spokane.
Lowell Brick Co	Box 3005	plants. Pit and plantdo	Stevens. Snohomish.
Mutual Materials Co	Everett, Wash. 98203	do	King, Pierce.
Pacific Concrete Industries _	Seattle, Wash. 98124 P.O. Box J	Pit	Whatcom.
Diatomite: Kenite Corp., a divi-	Bellingham, Wash. 98225 277 Park Ave.	Mine and plant	Grant.
sion of Witco Chem. Corp. Gypsum: Agro Minerals, Inc	New York, N.Y. 10017 P.O. Box Call	Plant	Okanogan.
Lime: Domtar Chemicals, Inc.,	Tonasket, Wash. 98855 1220 Alexander Ave.	Plant	Pierce.
Lime Div. Olivine: Northwest International	Tacoma, Wash. 98421 329 Kincaid Mount Vernon, Wash. 98273	Mine and plant	Skagit.
Pumice and pumicite: W. L. Marenakos Co	Route 1, Box 921 Issaquah, Wash. 98027	Plant	Kittitas.
Sand and gravel: Central Pre-Mix Concrete	805 North Division St. Spokane, Wash. 99202	Pit and plant	Spokane, Adams, Franklin.
N. Fiorito Co., Inc	844 NW 48th St. Seattle, Wash. 98107	Pits	
Friday Harbor Sand and Gravel Co.	Box 1051 Main St. Vancouver, 4, British	Pit and plant	San Juan.
Glacier Sand & Gravel Co	Columbia, Canada 5975 E. Marginal Way Seattle, Wash. 98134	qo	King, Pierce.
Lone Star Industries, Inc	P.O. Box 1020	Pit	Pierce.
Materne Bros	Seattle, Wash. 98111 Box O, Rosewood Station Spokane, Wash. 99208	Pits	Various.
Reid Sand and Gravel Inc		Pit and plant	King.
Stoneway Concrete, Inc	Box 509 Renton, Wash. 98055	do	Do.
S & S Sand & Gravel Co 2		do	Various.
Woodworth & Co., Inc	1200 East D St. Tacoma, Wash. 98421	do	Pierce.
Silicon carbide: The Carborun- dum Co.		Plant	Clark.
Stone: Black River Quarry, Inc	6808 South 140th Seattle, Wash, 98178	Quarry	King.
Bohemia Inc		qo	Clark.
Columbia Cement Co		do	Whatcom.
Degerstrom, N.A		do	
Friend & Rikals, Inc		do	Grays Harbor,
General Construction Co	Box 3845 Seattle, Wash, 98124	Quarry and plant.	Jefferson.
Interstate Asphalt Co., Inc.	Box 208 Aberdeen, Wash. 98520	do	Kitsap.
Lehigh Portland Cement Co.		do	Pend Oreille.
Monroe Quarry	Box 488 Monroe, Wash. 98272	do	Snohomish.
Woodworth & Co., Inc	1200 East D St. Tacoma, Wash, 98421	Quarry	Pierce.
Sulfuric acid: American Smelting and Refining Co.	Box 1605 Tacoma, Wash. 98401	Smelter	Do.

Table 7.-Principal producers-Continued

Commodity and company	Address	Type of activity	County
NONMETALS—Continued Talc and soapstone:			
Skagit Talc Co	_ 220 Reed St.	Quarry	C1 . **
	Sedro Wooley Week 00004	Quarry	Skagit,
Western Minerals, Inc	3314 Harbor Ave. S.W. Seattle, Wash. 98126	do	Do.
Vermiculite (exfoliated): Ver- miculite-Northwest, Inc.	P.O. Box A Auburn, Wash. 98002	Plant	Spokane.
METALS		*	
Aluminum:	•		
Aluminum Company of	Vancouver, Wash. 98600	Dadwatian mlant	O1- 1
America.	Wenstchee Wach 00001	Reduction plant	Clark,
Intalco Aluminum Corp	Rellingham Wash 02925	do	Chelan.
Kaiser Aluminum & Chemi-	Spokane, Wash. 99200	do	Whatcom.
cal Corp.	Tacoma Week 09400		Spokane.
Martin Marietta Aluminum	Goldendale, Wash. 98620	do	Pierce,
Inc.			Klickitat.
Reynolds Metals Co	Longview, Wash. 98620		a
Perroalloys:	Bongview, Wash. 90020	do	Cowlitz.
Foote Mineral Co	***		
Ohio Fanna Allana C	Wenatchee, Wash. 98801	Plant	Douglas.
Ohio Ferro-Alloys Corp		do	Pierce.
old and silver: Knob Hill Mines, Inc.	100 pansome St	Mine and mill	Ferry.
and sines. Design of the	San Fransisco, Calif. 94104		
ead-zinc: Pend Oreille Mines & Metals Co.	923 Old National Bank Bldg. Spokane, Wash. 99201	do	Pend Oreille.
teel: Bethlehem Steel Co., Pacific Coast Div.	Seattle, Wash. 98124	Plant	King.
Northwest Steel Rolling Mills. Inc.	Seattle, Wash. 98107	do	Do.
Franium: Dawn Mining Co	Box 25 Ford, Wash. 99013	Mine and mill _	Stevens.
MINERAL FUELS			
oal: Washington Irrigation and Development Co.	R.R. 2, Box 41	Strip mine	Lewis.
	Centralia, Wash. 98531	-	
eat:			
Asbury Fuel Co	2424 Hilltop Dr. Bremerton, Wash. 98313	Bog	Kitsap.
Cunningham Sand & Gravel	North 6315 Cedar St. Spokane, Wash. 99208	Bog	Spokane.
Kildow Bros., Inc	Route 15, Box 550 Olympia, Wash, 98502	Bog	Thurston.
Maple Valley Humus		Bog	King.
Plant Food Co		Bog	Snohomish.
troleum refining:			
Atlantic Richfield Co			Whatcom.
Shell Oil Co		do	Do.
Sound Refining, Inc			Skagit.
Texaco, Inc	Tacoma, Wash, 98400		Pierce.
U.S. Oil & Refining Co	Anacortes, Wash. 98221	do	Skagit.
o.o. on a renning co	Tacoma, Wash. 98400	do	Pierce.

This chapter has be Mines, U.S. Departs Survey for collecting

In 1973 West in the Nation in the nous coal. Coal t source of the State's supplying 89.1% of duction was 115

Clays 2
Coal (bituminous)
Gem stones
Natural gas
Petroleum (crude)
Salt
Sand and gravel
Stone 3
Value of items that ca
Cement, clays thin
stone (dimension) Total 1967 cons

¹ Also rock. ² Also traprock.

P Preliminary.

1 Production as metion by producers).

2 Excludes fire clay

3 Excludes dimension