



22 February 1980

Mapco Geothermal
P. O. Box 646
El Centro, CA 92243
Attn: Curley Grimlie

Subject: CURRIER #2: Surface Hole: 17½" bit to 3406'

To spud the well, mud was used from storage from Currier #1. The mud weight was 9.0#/gal. so this mud was watered back to reduce weight to 8.7 and also to help condition for drilling out cement in conductor pipe which was set to 95'. Because of the water-back, it was necessary to add Gel to keep the viscosity above 45 sec/qt after drilling out cement. After about 700', the well was directionally drilled. The large size of this portion of the well contributed to a slight solids buildup (up to 6-7% total solids) which brought the weight up to 9.5#/gal. The only way available to lower the weight to Mapco's specifications (below' 8.9 ppg) was to discharge some mud, either to the sump or store in Baker Tanks, and add water.

The result of this was a full sump, full Baker Tanks and a 9.0 lb. mud in the system. The formation drilled in the first 3000' contained good mud-making clay with some Lignite stringers which made a fine mud, although a little heavy. I feel that in this portion of the well it is not necessarily important to keep weight and solids down to an extremely low level. This portion is cased off and cemented anyway.

A 45^{\pm} viscosity was maintained with inverted flow properties for good hole cleaning. There was no fill or other hole problems on this portion of the well.

Intermediate Hole: $12\frac{1}{4}$ " bit to 10,067 (13-3/8" csg to 3406')

Even with the slow drilling, it was difficult just keeping the mud weight at 9.0, much less below it. Water was constantly added at the flowline and through the centrifuge, necessary in hot wells to prevent dehydration and solids buildup. Mud weight was controlled by shipping and watering back. After a rock bit was put back on at about 5500', it was still necessary to control excess weight by shipping and watering back. This resulted in a need for large additions of Gel and Salt Gel to keep viscosity up. During this period the centrifuge was discharging very wet solids which, when dried, appeared to be (Salt Gel) was salt gel.

Analysis of the solids, a copy of which is included at the end of this report, showed no Attapulgite (Salt Gel) to be discharging from the solids equipment. Coulter Counter particle size distribution results though, showed a high concentration of 0.9-2.0 micron-sized particles (fines) in the mud (see Sample "D"), thus the higher than desired mud weight. We had a fines buildup on Currier #1 also. Sample "C", Centrifuge Effluent Kept in the System, shows that 90% of the solids in the effluent were below 3.5 microns - this was being kept in the active system, except when discharged to the sump.

Problems encountered in this part of the hole were pulling tight on connections and sticking upon pulling out of the hole. This was due to the directional nature of the well, which had a few dog-legs. Wash-outs in drill pipe and drill collars occurred frequently due to various factors-possibly from the drilling procedure plus the added shock of watering the mud back so many times and drastically cooling off the inside of the drill string.

For the stuck pipe, Diesel and Pipe Lax were spotted and every time the pipe immediately pulled free. This happened three times and was a contributing factor to getting the weight down to specifications. Keeping it down, however, was not totally due to the diesel, as after a few days, it disappeared from the system. Slow drilling rate in the final portion of the well allowed the solids equipment to keep up with the drilled solids enough to keep the weight down to 8.8 ppg.

The original Mud Program recommended the use of Resinex in the final 4000' of the well. Resinex is a mud stabilizer and reduces the temperature gelation. Good mud properties and lack of mud-related hole problems kept me from recommending its use until casing point was reached. The mud would not be circulated for some time and I felt the Resinex would aid in helping logs and casing going all the way to bottom, which they did with no problems. A minimum 2#/bbl Resinex was added while circulating for logs.

Bottom Hole: $8\frac{1}{2}$ " bit to 10,460 (9-5/8" csg to 10,067')

Mapco decided at this point to drill a little deeper. After drilling out of the casing, they drilled until the bit wore out. Other than pulling tight in casing, no problems occurred in the final drilling and mud weight was kept at 8.8-8.9 ppg without need of shipping and watering back.

I recommend some changes in the future on upcoming Mapco wells; that the same type of mud should be used and that a shearing device or a side-winder hopper be added to aid in shearing Salt Gel for helping viscosity. The sidewinder hopper would be preferable as the existing hopper clogs too easily and does not allow fast, efficient additions of most materials. Also, design of the pits does not permit effective placement of a shearing device. A convenient method of shipping mud back from storage should also be utilized.

For better solids and weight control I believe a mud cleaner (a desilter with fine-mesh vibrating screens for drying solids to be discharged to sump) should be used instead of the existing desilter. At present, the only piece of equipment discharging solids is the centrifuge which processes only 130 gpm at peak efficiency. We were circulating over 400 gpm for most of the well.

Coulter Counter results showed that the centrifuge just could not keep up. A mud cleaner would help by getting rid of a large amount of solids and allow the centrifuge to take out what it is designed to take out. An added benefit of a mud cleaner is that fines will tend to adhere to the larger solids discharged over the vibrating fine-mesh screen. When fines are found to be built up, they can be discharged to the sump through the centrifuge effluent underflow. This will add to the efficiency of the solids equipment and probably keep the sump from having to be pumped out almost every day. It could not be run as a closed system very often.

I appreciate the opportunity to have worked with Mapco, Geosource and Republic personnel, and look forward to our meeting with Mapco and Geosource to discuss possible changes in the circulating system. Thank you and I look forward to future work with everyone involved.

John Teasley Engineer



MAGCOBAR DIVISION, DRESSER INDUSTRIES, INC. 2250 E. WARDLOW ROAD, P. O. BOX 7684, LONG BEACH, CALIFORNIA 90807 (213) 426-6127

Cypan	25 %
Salt Gel	20 %
Tannathin	12 %
Resinex	9 %
Caustic Soda	7 %
Pipe Lax	4.2 %
Bit Lube II	3.8 %
Sodaphos	3.7 %
Magcoge1	3.0 %
D-D	2.7 %
LCM	1.5 %
Aluminum Sterate	0.5 %
Pallets	0.5 %
Trucking	1.6 %
State Sales Tax	5.5 %
	100 %

LABORATORY DATA

research & engineering department technical services laboratory



Bill Miller

date:

January 31, 1980

from:

Tech Service Laboratory MAPCO

subject:

CURRIER #2

IMPERIAL VALLEY, CALIFORNIA

Copy to:

Jack Heller

John Teasley Harold Krause Jim Sampey Jim Bruton

Please find attached Coulter Counter and Quality Control Laboratory Data on above captioned well. Jim Bruton hand carried a copy to John Teasley. Also find attached an X-Ray report on Sample B which is the discharge sample that indicates there is no attapulgite clay present.

DRESSER

Regards,

Harry Monk

Mel Hunter

HM/at

Attachments

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MAG-8024.C



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LABORATORY REPORT CLAY ANALYSIS



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COULTER COUNTER° PARTICLE SIZE

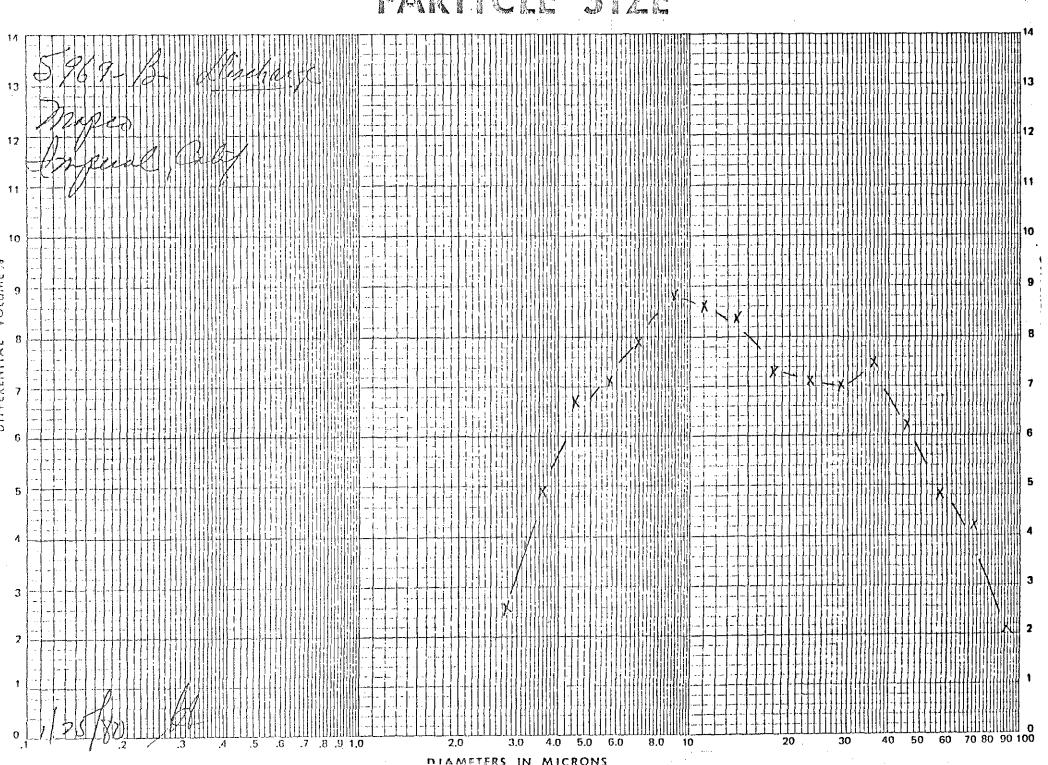
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PARTICLE SIZE



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DATE January 30



LABORATORY REPORT

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RECEIVING NO.	DATE REC'D
SAMPLE DESCRIPTION	

Centrifuge solids discharge from Mapco Well

Currier # 2, Sample B 1/21/80

RECEIVED FROM

Harry Monk

DEJECT OF TEST

X-ray diffraction (Mineralgoy)

Analysis by x-ray diffraction identified the following components:

Substance	
Alpha quartz	60-65
Calcite	10-15
Chlorite	2 - 5
Dolomite	1-2
Feldspars	2 - 5
Mica	2-5
Montmorillonite	2 - 5
Siderite	Trace

XC: Finis Turner Bob Lockhart Keith Wagner Harry Monk

BF.	MARKS:									
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_		 	 	 		 	 	 	 	

Brenda Reder-James

OILWELL RESEARCH, INC. HORNKOHL LABORATORIES DIVISION

MAPCO CURRIER #2

CHEMICAL AND TESTING ENGINEERS 714 TRUXTUN AVENUE BAKERSFIELD, CALIFORNIA 93301 February 8, 1980

Laboratory No : 2A-1088-1 & 2

Marked:

As Identified Below.

Sample

Corrosion Rings

Received

February 7, 1980

Submitted by

Magcobar

4800 Stockdale Highway, Suite 308

Bakersfield, CA 93309

CORROSION ANALYSES

	e va	Corrosion Rings							
Test Performed		# 2440	# 2388						
Location	-	Kelly Sub	Top of 1st Joint Above Monel						
Depth In, feet	-	4288	6516						
Depth Out, feet	-	6582	8470						
Well	· 	Not Given	Not Given						
Visual Corrosion Scale Pitting	- -	Heavy Heavy	Heavy Heavy						
Corrision Type Sulfates Carbonates	· <u>=</u>	Neagative Negative	Negative Negative						
Initial Weight, gms Final Weight, gms Weight Loss, gms	- - -	134.1888 131.1002 3.0886	249.580 246.180 3.400						
K Factor Total Hours Corrosion Rate 1b/ft ² /yr	- - -	196 168 3.603	134 208 2.19						

^{***}Continued on Page 2 -

OILWELL RESEARCH, INC. HORNKOHL LABORATORIES DIVISION

CHEMICAL AND TESTING ENGINEERS 714 TRUXTUN AVENUE BAKERSFIELD, CALIFORNIA 93301

February 8, 1980

*Page 2

: 2A-1088-3 & 4

Marked:

As Identified Below.

Sample

Corrosion Rings

Received

February 7, 1980

Submitted by

Magcobar

4800 Stockdale Highway, Suite 308

Bakersfield, CA 93309

CORROSION ANALYSES

		Corrosion Rir	igs
Test Performed		# 2387	# 2439
Location	_	Kelly Sub	Top of Monel
Depth In, feet	-	Not Given	640
Depth Out, feet	-	Not Given	3415
Well	-	Not Given	Not Given
Visual Corrosion Scale Pitting	<u>-</u>	Light None Detected	Moderate Light
Corrosion Type Sulfates Carbonates	<u>-</u> -	Negative Negative	Negative Negative
Initial Weight, gms Final Weight, gms Weight Loss, gms	- -	133.6367 133.1740 0.4627	250.640 250.210 0.430
K Factor Total Hours	- -	196 102	134 100
Corrosion Rate, 1b/ft ² /yr	_	0.3126	0.576

Respectfully submitted,

PAGE 1 OF 2

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6.	\vdash	analysis. Fines	parraing	∵lnh∵rijl	_muq, 11	crea	sing i	ie rgnd	•			<u></u>	L	Ll		1	J	l	i J.	l i] [- 1	1 .1 .	J I I	, i - i	. :	
Ý.	1/20	- CE 02 1 1 2 2 1	36 [200	7 7 1	-5-7-	100	11 -		0.5	······································	T	T = -	T-01		1					1	тт	,		40012	
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.11		Dyna-drill to 664		change	BHA, R	III rea	am 340)6' - 34 <u>(</u>	50';	<u>run in</u>	and si	cuck pi	pe @ 6532	(Keys∈	<u>at) - s</u>	ot 70	bbls	Diesel	& 10 c	ans Pir	e La	х - ри 1	led rig	tht out,		,22	,840.00
41	LL	ream 6500' - 664	L	i		JL	/_	<u>: </u>			1.		L	L	<u>: L</u>	J	i		l	l i	l	i	<u>i</u>		i	1 !	
d.	<u> </u>			, ,																					-		
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	 	D**** CO 00#7 ,	rosc bres	i I	, washou	- 111		Lo. P	<u> </u>	wartil	ing Dac	A HIGH C	OHPINELUD	Ly to re	Guce we	+541-5	as ber	combaul	mati'	oraet.	1		T			1	, 170,00
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i	L								~																		

PAGE 2 OF__2 ROTELGNOS BITS POTATING DEGASSER DESANDER WELL HISTORY ויא/ 3-3/ 34061 17-1/2 Х WESTMORLAND GEOTHERMAL ASSOC. 13E 15 138 Salt Gel/Lignite PUD DATE NTERMEDIATE Х 10067 12-1/4 11 CURRIER #2 Westmorland 1/5/80 9-5/81 O DATE UNER 15 Republic 2/18/80 Imperial KOITSUCOR AYS TO T D. CO DRIGUNG FLUID SERVICES CO. Ъ Х 45 John Teasley California Coffonse Hulls FLOW L/NE TEMP. GELS D-D Caustic Soda Alum. Sterate Pipe XXXXXXXX CHLORIDE ANGLE AND DIREC-FION CALCIUM (ppm) Cypan SOL OIL VIS SEC. DATE T.V.D YP. PH PF Pm Salt Gel Ж ррт COST ⊠ · F Gel \$ 1980 ☐ mg/f □ °¢ 1/27 8415 158 8 5 1/3 10 12.2 .35 1,200 0 31/2 3,070.00 8.9 35 6 10 Drill shead; POH f/washout in D.P. - trying to raise viscosity & keep weight down as ordered 36,210.00 9.0 35 162 11 8 2/5 10 11.4 1,100.00 1.200 20 37,310.00 Drilling shead, Raised viscosity-POH f/another washout in collars, changed bit 1/29 8640 8.9 | 34 2,360.00 162 9 5 2/4 10 11.5 1,200 25 | 130 39,670,00 RIH w/new bit. Ream 25' to bottom (undergauge hole). 1/30 8750 8.9 | 35 180 9 7 1/3 10 11.5 1,300.00 .35 10 45 25 Drilling ahead - POH f/new bit (locked up) 40,970,00 4,210.00 180 8 7 2/5 10 11.0 1/31 | 8955 | 9.0 | 33 | .35 1,200 0 4 Tr 20 RIH & ream undergauge hole 55 to bottom. Drill & survey w/tight hole connections to 8955; stuck pipe @ 8955 - spotted 45,180.00 Drilling ahead after 1st jar. 2/1 9048 2.540.00 8.9 | 33 185 6 2/5 10 10.0 ,35 47,720.00 Drilling ahead, stuck again @ 9048' - spotted 100 bbls Diesel & 50 gals Pipe Lax, pulled free immediately-circ. & POH f/stabilizers(not 187 12 10 2/9 10 10.5 0 3½ 1 1,200.00 .3 1.200 20 15 RIH w/new BHA - clean out 5' of fill - drilling ahead w/normal connections. 48,920.00 18.8 | 37 | 1,750,00 2/3 9373 192 12 9 2/8 10 10.8 20 35 1,200 0 33 50,670.00 Drilling ahead; POH f/new bit. 176 12 9 2 7 10 10.5 2/4 9530 8.8 37 1,350,00 52,020.00 RIH ream 30' undergauge hole; drilling ahead. 2/5 9800 | 8.8 | 36 1,200 0 3½ Tr 2,420.00 183 : 12 9 2/5 10 10.6 . 3 54,440.00 Drilling ahead; sticky connections; added bit to loosen (partial returns all day). 1,500.00 2/6 10015 | 8.8 | 36 | 192 11 9 2/10 10 10.3 .35 1,500 50 20 55,940.00 Drilling ahead. 2/7 10082 | 8.8 | 35 | 1,560.00 192 11 7 2/6 10 10.8 1,500 0 3½ Tr 6 10 57,500.00 Drill string parted - fishing. 7,350.00 2/9 10082 8.9 35 183 10 8 1/10 10 12.0 0 3½ Tr 1,500 Recovered fish; RIH Circ. bottoms up, run 30 stand wiper run, circ. & cond. mud f/logging- POH - 2#/bbl Resinex to reduce gelation. 64,850.00 2/10 10082 8.9 36 191 10 5 1/4 10 11.2 160.00 $1,500 \quad 0 \quad 3\frac{1}{2} \quad 0$.4 65,010.00 Run logs - RIH circ. f/csg. - spot cottonseed hull pill (50 bbls/10 sx) on bottom - POH . 2/14 10082 820.00 1,200 0 3 0 8,8 31 145 6 3 0/1 10.5 15.d .4 65,830,00 Run 9-5/8" casing to bottom & cement in stages - nipple up bope; drill out float collars - treat out cement 820.00 2/16 10315 8.8 36 178 8 4 1 4 10.0 15.d .35 1,200 0 3 10 Bond - Log and pressure-test; POH (pulled tight in casing). RIH back to drilling. 66,650.00 1,650.00 175 8 3 1/4 10.5 12.2 8.7.32 68,300.00 Drill ahead and dull bit. (Partial returns all day).